Figure 4® 3D Printer

Congratulations on your acquisition of a Figure 4 3D printer from 3D Systems! We are confident you will enjoy the many benefits of in-house 3D printing for years to come, as you experience the quality and seemingly unlimited complexity of the physical parts your printer produces. You will find that this printer fits all your needs for building prototype and end-use parts.

Please check your printer packaging and ensure that the following items are included with your printer shipment.

Print Platform
The 3D-printed part adheres to the print platform during building.

Resin Tray
Contains the print material during part building.

Resin Tray Garage
Used to cover a resin tray that contains resin to protect it from UV exposure.

Catch Tray (installed in printer)
Prevents resin spills from entering the lower build chamber.

Ethernet Cable
To connect the printer to the network.

Power Cord (on top of accessories box)
To connect printer to power source. Power cord is country specific.

Platform Scraper
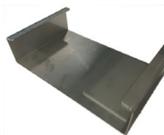Used to remove build parts from the print platform.

Resin Mixer
Used to mix the liquid resin while in the resin tray.

Punch Tool
Used to remove the printed part from the print platform, and to clear the print-platform holes of partially cured resin.

Part-Cleaning Brush
To aid in cleaning/rinsing the printed part.

Platform Drying Rack
After the printed part has been removed, place the print platform here to dry.

Wire Brush
Used to clean print platforms that have run elastomeric materials.

Nitrile Gloves - (100 pairs, Large)
Used to protect hands from uncured liquid resin and cleaning solvents.

NextDent 5100, Figure 4 Standalone, and Figure 4 Jewelry Specific Accessories

Carbon Filter
Prevents print-material fumes from exiting the process chamber.

Bubble Level
Used to level the printer on the optional pedestal

Intake Filter (installed in printer)
Keeps dust out of the printer while feeding air to the cooling fan.

Pedestal (packaged separately)
Used to sit your Figure 4 Printer on top of and store frequently used tools. It also allows for easy movement of the printer on its wheels.

Figure 4 Modular Specific Accessories

Material Cartridge Stand
Holds material cartridge upright when not in use.

Carbon Filter
Prevents resin fumes from exiting the process chamber.

Thank you for choosing a Figure 4 3D printer from 3D Systems!