

This safety data sheet was created pursuant to the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 31-Mar-2022

Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product Code(s) 24112
Product Name VisiJet Support Wax Remover
EC No 252-104-2
CAS No 34590-94-8
Pure substance/mixture Substance
1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use For use with ProJet® 2500 systems
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet**Manufacturer**

3D Systems GmbH
Waldecker Straße 13
64546 Moerfelden-Walldorf
Germany

For further information, please contact

E-mail address moreinfo@3dsystems.com
Non-Emergency Telephone Number +49 6105 3248100

1.4. Emergency telephone number

Emergency Telephone - + 1 703 527 3887 - Chemtrec

Poison Center Notification

Europe 112

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture**

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

Hazard statements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

EUH210 - Safety data sheet available on request

2.3. Other hazards

Use with local exhaust ventilation. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Rinse skin with water/shower. Combustible liquid.

SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical name	Weight-%	REACH registration number	EC No	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Dipropylene glycol monomethyl ether 34590-94-8	90 - 100	No data available	252-104-2	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO ₂). Water spray. Alcohol resistant foam.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray.
Hazardous combustion products	Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so.
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6.3. Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of liquid spill for later disposal.
Methods for cleaning up	Disposal should be in accordance with applicable regional, national and local laws and regulations. Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Ensure adequate ventilation.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	Austria	Belgium	Bulgaria	Croatia
Dipropylene glycol monomethyl ether 34590-94-8	TWA: 50 ppm TWA: 308 mg/m ³ *	TWA: 50 ppm TWA: 307 mg/m ³ STEL 100 ppm STEL 614 mg/m ³ H*	TWA: 50 ppm TWA: 308 mg/m ³ *	TWA: 50 ppm TWA: 308.0 mg/m ³ K*	TWA: 50 ppm TWA: 308 mg/m ³ *
Chemical name	Cyprus	Czech Republic	Denmark	Estonia	Finland
Dipropylene glycol monomethyl ether 34590-94-8	* TWA: 50 ppm TWA: 308 mg/m ³	TWA: 270 mg/m ³ Ceiling: 550 mg/m ³ *	TWA: 50 ppm TWA: 309 mg/m ³ H*	TWA: 50 ppm TWA: 308 mg/m ³ A*	TWA: 50 ppm TWA: 310 mg/m ³ iho*
Chemical name	France	Germany	Germany MAK	Greece	Hungary
Dipropylene glycol monomethyl ether 34590-94-8	TWA: 50 ppm TWA: 308 mg/m ³ *	TWA: 50 ppm TWA: 310 mg/m ³	TWA: 50 ppm TWA: 310 mg/m ³ Peak: 50 ppm Peak: 310 mg/m ³	TWA: 100 ppm TWA: 600 mg/m ³ STEL: 150 ppm STEL: 900 mg/m ³ skin - potential for cutaneous absorption	TWA: 308 mg/m ³
Chemical name	Ireland	Italy	Italy REL	Latvia	Lithuania
Dipropylene glycol monomethyl ether 34590-94-8	TWA: 50 ppm TWA: 308 mg/m ³ STEL: 150 ppm STEL: 924 mg/m ³ Sk*	TWA: 50 ppm TWA: 308 mg/m ³ pelle*	TWA: 100 ppm TWA: 606 mg/m ³ STEL: 150 ppm STEL: 909 mg/m ³ *	TWA: 50 ppm TWA: 308 mg/m ³ *	* TWA: 300 mg/m ³ TWA: 50 ppm STEL: 450 mg/m ³ STEL: 75 ppm
Chemical name	Luxembourg	Malta	Netherlands	Norway	Poland
Dipropylene glycol monomethyl ether 34590-94-8	* TWA: 308 mg/m ³ TWA: 50 ppm	* TWA: 50 ppm TWA: 308 mg/m ³	TWA: 300 mg/m ³	TWA: 50 ppm TWA: 300 mg/m ³ STEL: 75 ppm STEL: 375 mg/m ³ H*	STEL: 480 mg/m ³ TWA: 240 mg/m ³ *
Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Dipropylene glycol monomethyl ether 34590-94-8	TWA: 50 ppm TWA: 308 mg/m ³ STEL: 150 ppm P*	TWA: 50 ppm TWA: 308 mg/m ³ *	TWA: 50 ppm TWA: 308 mg/m ³ *	TWA: 50 ppm TWA: 308 mg/m ³ STEL: STEL ppm STEL: STEL mg/m ³ *	TWA: 50 ppm TWA: 308 mg/m ³ vía dérmica*
Chemical name	Sweden	Switzerland	United Kingdom		
Dipropylene glycol monomethyl ether 34590-94-8	NGV: 50 ppm NGV: 300 mg/m ³ Vägledande KGV: 75 ppm Vägledande KGV: 450 mg/m ³ *	TWA: 50 ppm TWA: 300 mg/m ³ STEL: 50 ppm STEL: 300 mg/m ³	TWA: 50 ppm TWA: 308 mg/m ³ STEL: 150 ppm STEL: 924 mg/m ³ Sk*		

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

8.2. Exposure controls

Personal protective equipment

Eye/face protection	No special protective equipment required.
Hand protection	Impervious gloves.
Skin and body protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.
Environmental exposure controls	No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Color	colorless
Odor	Solvent.
Odor threshold	No information available

Remarks

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<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	-
Boiling point / boiling range	190 °C	-
Flammability (solid, gas)	No data available	-
Flammability Limit in Air		-
Upper flammability or explosive limits	-	
Lower flammability or explosive limits	-	
Flash point	75 °C	HST-US 027F
Autoignition temperature	270 °C	-
Decomposition temperature		-
pH	No data available	-
pH (as aqueous solution)	No data available	-
Kinematic viscosity	No data available	-
Dynamic viscosity	14 mPa.s	-
Water solubility	Completely soluble	-
Solubility(ies)	No data available	-
Partition coefficient	No data available	-
Vapor pressure	No data available	-
Relative density	0.953	-
Bulk density	No data available	
Liquid Density	No data available	

Relative vapor density	No data available	-
Particle characteristics		-
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

VOC Content (%) 98.60 % (EPA Method 24) (estimated)

9.2.1. Information with regard to physical hazard classes
Not applicable -

9.2.2. Other safety characteristics
No information available -

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, strong acids, and strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Nitrogen oxides (NOx). Carbon dioxide (CO2). Hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	May cause respiratory irritation. May cause drowsiness or dizziness.
Eye contact	May cause eye irritation.
Skin contact	Prolonged exposure may cause skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Numerical measures of toxicity

Acute toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Dipropylene glycol monomethyl ether	= 5.35 g/kg (Rat)	= 9500 mg/kg (Rabbit)	

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Unknown aquatic toxicity Contains 0 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Dipropylene glycol monomethyl ether	-	LC50: >10000mg/L (96h, Pimephales promelas)	-	LC50: =1919mg/L (48h, Daphnia magna)

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Dipropylene glycol monomethyl ether	-0.064

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations
13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC / AVV 07 01 99.

SECTION 14: Transport information
IATA

14.1 UN number or ID number Not regulated

14.2

14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated

14.5 Environmental hazards Not applicable

14.6 Special precautions for user

Special Provisions None

IMDG

14.1 UN number or ID number Not regulated
 14.2
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special precautions for user
 Special Provisions None No information available
 14.7 Maritime transport in bulk according to IMO instruments No information available

RID

14.1 UN number or ID number Not regulated
 14.2
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user
 Special Provisions None

ADR

14.1 UN number or ID number Not regulated
 14.2
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user
 Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

France

Occupational Illnesses (R-463-3, France)

Chemical name	French RG number	Title
Dipropylene glycol monomethyl ether 34590-94-8	RG 84	-

Germany

Water hazard class (WGK) slightly hazardous to water (WGK 1)

Switzerland

Netherlands

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

EU - Biocides

International Inventories

TSCA	Listed (Active) or exempt.
DSL/NDSL	All ingredients are listed or exempt.
EINECS/ELINCS	All ingredients are listed or exempt.
ENCS	All ingredients are listed or exempt.
IECSC	All ingredients are listed or exempt.
KECL	All ingredients are listed or exempt.
PICCS	All ingredients are listed or exempt.
AICS	All ingredients are listed or exempt.
TCSI	All ingredients are listed or exempt.
NZIoC	All ingredients are listed or exempt.

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AICS** - Australian Inventory of Chemical Substances
- TCSIL** - Taiwan Inventory of Chemical Substances
- NZIoC** - New Zealand Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method

Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method
Flammable liquids	On basis of test data

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

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End of Safety Data Sheet