

Safety Data Sheet

VisiJet[®] M2R-CL

Revision Date: July 15, 2021

1. IDENTIFICATION OF THE PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the mixture: **VisiJet[®] M2R-CL**

1.2 Use of the preparation: For use with ProJet[®] 2500 systems.

1.3 Company/undertaking identification:

3D Systems, Inc.
333 Three D Systems Circle
Rock Hill, South Carolina U.S.A.
Phone: 803.326.3900 or
Toll-free Phone: 800.793.3669
e-mail: moreinfo@3dsystems.com

3D Systems Europe Ltd.
200 Maylands Avenue
Hemel Hempstead
Herts, HP2 7TG United Kingdom
Phone: +44 144-2282600
e-mail: moreinfo@3dsystems.com

3D Systems Asia-Pacific
30-32 Ceylon St
Nunawading VIC 3131
Australia
+61 3 9819 4422
e-mail: moreinfo@3dsystems.com

1.4. Emergency telephone number:

U.S.A.:
Chemical Emergency:
800.424.9300 – Chemtrec

Europe:
Chemical Emergency:
+1 703.527.3887 - Chemtrec

Australia:
Chemical Emergency:
+(61) 29037.2994 – Aus Chemtrec

2. HAZARDS IDENTIFICATION

2.1 Classification

GHS : Regulation (EC) No. 1272/2008, 29 CFR 1910:

Physical Hazard:

None

Health Hazard:

Skin irritation	Category 2	H315
Skin Sensitization	Category 1	H317
Serious eye damage/irritation	Category 2	H319
Acute Toxicity	Category 4	H332
Reproductive toxicity	Category 2	H361

Environmental Hazard:

Aquatic environment-long-term hazard	Category 2	H411
--------------------------------------	------------	------

2.2 Label Elements

Regulation (EC) No, 1272/2008:

Hazard pictograms and signal word:



GHS07



GHS08



GHS09

Signal word: Danger

Hazard determining components of labelling: 2-Propenoic acid, 3-[2,2-dimethyl-1-oxo-3-[(1-oxo-2-propen-1-yl)oxy]propoxy]-2,2-dimethylpropyl ester; Tricyclodecane dimethanol diacrylate; Diphenyl (2,4,6-trimethyl-benzoyl)phosphine oxide; Isobornyl methacrylate; 2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester.

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

Hazard statements:

H315: Causes skin irritation
H317: May cause an allergic skin reaction
H319: Causes serious eye irritation
H332: Harmful if inhaled
H361: Suspected of damaging fertility or the unborn child
H411: Toxic to aquatic life with long lasting effects

Precautionary statements:**Prevention:**

P201: Obtain special instructions before use.
P202: Do not handle until all safety precautions have been read and understood.
P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
P264: Wash contaminated skin thoroughly after handling.
P271: Use only outdoors or in a well-ventilated area.
P272: Contaminated work clothing should not be allowed out of the workplace.
P273: Avoid release to the environment.
P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P314: Get medical advice/attention if you feel unwell.
P302 + P352: IF ON SKIN: Wash with plenty of soap and water
P321: Specific treatment (Wash contaminated skin with soap and water. Wash eyes with clean water for about 15 minutes).
P333 + P313: If skin irritation or rash occurs: Get medical advice/attention.
P362+P364: Take off contaminated clothing and wash before reuse.
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313: If eye irritation persists: Get medical advice/attention.
P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312: Call a POISON CENTER or doctor/physician if you feel unwell.
P308 + P313: IF exposed or concerned: Get medical advice/attention.
P391: Collect spillage.

Storage:

P405: Store locked up.

Disposal:

P501: Dispose of contents/container in accordance with local/state/regional regulations.

Supplementary Information:

Safety: In case of inadequate ventilation wear respiratory protection.
Do not eat, drink or smoke when using this product.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Chemical characterization:

Description: Organic mixture of Acrylic Polymers

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

3.2 Mixtures:

Chemical name	CAS-No	EC-No	%	Classification
				Regulation (EC) 1272/2008
2-Propenoic acid, 3-[2,2-dimethyl-1-oxo-3-[(1-oxo-2-propen-1-yl)oxy]propoxy]-2,2-dimethylpropyl ester	30145-51-8	250-072-4	15-25	Skin Sens. Cat 1, H317 Eye Irrit Cat.2, H319
Tricyclodecane dimethanol diacrylate	42594-17-2	255-901-3	10-20	Skin Sens. 1, H317 Aqu. Chronic 2, H411
Diphenyl (2,4,6-trimethyl-benzoyl)phosphine oxide	75980-60-8	278-355-8	0.5-1.5	Repro Tox Cat 2 - H361 Skin Sensi Cat 1 - H317 Aqu Chroc Cat 2 - H411
Isobornyl methacrylate	7534-94-3	231-403-1	15-25	Eye Irrit.Cat 2, H319 Skin Irrit. Cat 2, H315 STOT SE Cat 3, H335 Aqu.Chron. Cat 3, H412
2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester	63225-53-6	264-036-0	25-35	Acute Tox (inhal) Cat 3 - H331 Skin Sens Cat 1 - H317 Aqu Chro Cat 2 - H411

4. FIRST AID MEASURES

4.1 General Information: Ensure that eyewash stations and safety showers are close to the workstation location.

4.2 In case of inhalation: May cause respiratory irritation. Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.

4.3 In case of skin contact: May cause irritation or sensitization by skin contact, including redness and/or swelling. Immediately flush skin with plenty of soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.

4.4 In case of eye contact: Irritating to eyes. Causes redness, swelling and pain. Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

4.5 In case of ingestion: Irritating to mouth, throat and stomach. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

4.6 Self-protection of the first aider: Put on appropriate protective equipment (see section 8). Move exposed person to fresh air. Remove contaminated clothing and shoes.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media: Water mist, dry chemical, carbon dioxide, or appropriate foam.

5.2 Extinguishing media which must not be used for safety reasons: High volume water jet.

5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases: Thermal decomposition products can include CO₂, CO, NO_x and smoke.

5.4 Special protective equipment for fire-fighters: Wear full protective clothing, including helmet, self-contained positive-pressure or pressure demand breathing apparatus, protective clothing and facemask.

5.5 Additional information: Move container from area if it can be done without risk. Cool containers with water spray. Avoid inhalation of material or combustion by-products.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions: Keep unnecessary personnel away. Wear appropriate protective equipment and clothing. Consult expert immediately.

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

6.2 Environmental precautions: Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. In case of contamination of aquatic environment, inform local authorities.

6.3 Methods for cleaning up: Wear appropriate protective equipment and clothing. Absorb spillage with suitable absorbent materials. Place all waste in an appropriate container for disposal. The material and its container must be disposed of as hazardous waste. Keep away from sources of ignition.

7. HANDLING AND STORAGE

7.1 Handling Provide adequate ventilation. Use suitable protective equipment. Avoid contact with skin and eyes. Do not breathe vapors or mist. Avoid ignition sources. Do not allow to enter drains or watercourses.

7.2 Storage: Store sealed in the original container at room temperature. Keep this material indoors in a cool, dry, well ventilated place. Store out of direct sunlight or UV light sources. Storage Temperature: below 35 °C / 95 °F. Storage class 10, environmentally hazardous liquids.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure limit values:

General Product Information: No occupational exposure limits (PEL/TWA) have been established for this product.

Component Analysis:

Component	Component Manufacturer IEL (Internal Exposure Limit)		
Diphenyl (2,4,6-trimethylbenzoyl)phosphine oxide	3.5 mg/m ³		
	DNEL (Derived No-Effect Level)		
	Long Term Oral	Long Term Dermal	Long Term Inhalation
2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester	1 mg/kg bw/day Population: Consumers Effects: Systemic	1 mg/kg bw/day Population: Consumers Effects: Systemic	1.7 mg/m ³ Population: Consumers Effects: Systemic
		2 mg/kg bw/day Population: Worker	9.9 mg/m ³ Population: Workers Effects: Systemic

8.2 Exposure controls

Technical measures to prevent exposure: Use local exhaust ventilation.

Instructual measures to prevent exposure: When using, do not eat, drink or smoke. Wash hands after handling and before eating, smoking and using the lavatory and at the end of the day.

Personal protection equipment:

Respiratory protection: If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified respiratory protection must be provided (e.g. 3M 6000 with organic vapor cartridge A2 or half mask 3M 4251).

Hand protection: Use impervious nitrile gloves.

Eye protection: Wear safety glasses or chemical goggles.

Body protection: Use apron and closed shoes.

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	-
Physical state	Liquid
Form	Not available
Color	Clear
Odor	Mild
Odor threshold	Not available
pH	Not available
Melting point/freezing point (°C)	55-65
Initial boiling point and boiling range (°C)	Not available
Flash point (°C)	142 (COC)
Evaporation rate	Not available
Flammability (solid, gas)	Not available
Relative density (g/cm³)	1.1
Upper/lower flammability or explosive limits	-
Flammability limit - lower (%)	Not available
Flammability limit - upper (%)	Not available
Explosive limit - lower (%)	Not available
Explosive limit - upper (%)	Not available
Vapor pressure	Not available
Vapor density	Not available
Solubility(ies)	-
Solubility (water)	insoluble
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	Not available
Decomposition temperature (°C)	Not available
Viscosity (cPs)	10-13 (80°C)
Other information	-
Oxidizing properties	Not available
VOC (g/L)	450.8 (EPA Method 24)

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid: Avoid exposure to heat and light. Take necessary actions to avoid static electricity discharge.

10.2 Materials to avoid: Oxidizing materials, strong acids and strong bases

10.3 Hazardous decomposition products: Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

11. TOXICOLOGICAL INFORMATION

11.1 Toxicokinetics, metabolism and distribution: NA

11.2 Acute effects (toxicity tests)

Component	LD50 Oral	LD50 Dermal	LC50 (Inhalation)
Tricyclodecane dimethanol diacrylate	>5000 mg/kg	>5000 mg/kg	4h >40mg/l
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	> 5000 mg/kg	>2000 mg/kg	
2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester	>2000-5000 mg/kg (rat)	NA	1-5 mg/l (rat) (OECD 436 (inhalative toxicity 4h, Rat), constituent < 84%

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

Irritation to respiratory tract: irritating

Skin irritation: irritating

Eye irritation: irritating

Sensitisation: Causes sensitisation

11.3 Experiences made in practice

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

11.4 General remarks:

Carcinogenicity: None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP.

12. Ecological information

12.1 Ecotoxicity: The aquatic toxicity of the product is unknown; however based on components, it is predicted that this material may be harmful to aquatic organisms or cause long-term adverse effects in the aquatic environment. Prevent contamination of soil, drains and surface waters.

	EC 50/48h	EC50/72h	EC0 (72h)	LC50
2-Propenoic acid, 2-[[[butylamino]carbonyl]oxy]ethyl ester	18.6 mg/l (daphnia)	5.98 mg/l (algae)	2.72 mg/l (fish)	2.52 mg/l (fish), 96h
Tricyclodecane dimethanol diacrylate	2.4 mg/l (daphnia)	1.6 mg/l (green algae)		
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	3.53mg/l (daphnia)			6.53 mg/l (oryzias latipes), 48h

12.2 Persistence and degradability

Component	Data
2-Propenoic acid, 2-[[[butylamino]carbonyl]oxy]ethyl ester	Aquatic half-life Fresh water 132 days, 25°C Biodegradability: Not readily

12.3 Bioaccumulative potential

Component	Data
2-Propenoic acid, 2-[[[butylamino]carbonyl]oxy]ethyl ester	Biodegradability 15 % (28d) (OECD 301F) Not readily biodegradable (according to OECD criteria) LogPow 1.82

12.4 Mobility in soil

Component	Data
2-Propenoic acid, 2-[[[butylamino]carbonyl]oxy]ethyl ester	Soil/water partition coefficient (K _{oc}) 75.86

Ecotoxicological effects:

· **Remark:** Toxic for fish

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

12.5 Results of PBT and vPvB assessment

· **PBT:** Persistent: Yes

· **vPvB:** Not applicable.

12.6 Other adverse effects

No further relevant information available.

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

13. DISPOSAL CONSIDERATIONS

13.1 Appropriate disposal / Product: Do not contaminate drains, soil or surface waters with this material or its container. Reduce waste by attempting to utilize product completely. Dispose of this container and its contents in accordance with all local, state, and federal regulations. Do not reuse or refill.

13.2 Waste codes / waste designations according to EWC / AVV: 070208

13.3 Appropriate packaging: NA

13.4 Additional information: Prior to disposal 3D Systems recommends consulting an approved waste disposal firm to ensure regulatory compliance.

14. TRANSPORT INFORMATION

14.1 Land transport (ADR/RID/GGVSE):

Official transport designation: Environmentally hazardous substance, liquid N.O.S. (Acrylic Polymers -Other)

UN-No.: 3082

Class: 9

Classification Code: M6

Packing group: III

Hazard label: 9

Risk No: 90

Tunnel restriction code: -

Marine pollutant : yes

Contains: Acrylic Polymers

14.2 Sea transport (IMDG-Code/GGVSee):

Official transport designation: Environmentally hazardous substance, liquid N.O.S. (Acrylic Polymers -Other)

UN-No.: 3082

Class: 9

Packing group: III

Hazard label: 9

Marine pollutant : yes

Contains: Acrylic Polymers

14.3 Air transport (ICAO-IATA/DGR):

Official transport designation: Environmentally hazardous substance, liquid N.O.S. (Acrylic Polymers -Other)

UN-No.: 3082

Class: 9

Packing group: III

Hazard label: 9

Contains: Acrylic Polymers

14.4 Department of Transportation (DOT):

Official transport designation: Environmentally hazardous substance, liquid N.O.S. (Acrylic Polymers -Other)

UN-No.: 3082

Class: 9

Packing group: III

Hazard label: 9

Marine pollutant : yes

Contains: Acrylic Polymers

15. REGULATORY INFORMATION

15.1. European Union Regulation:

Safety, health and environmental regulations/legislation specific for the substance or mixture

Persistent Organic Pollutants

Not applicable

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Other EU regulations**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended.**

Not listed

National regulations:

German Water Hazard Class (WGK): WGK2 (hazard to waters)

15.2. Chemical safety assessment

Chemical Safety Report - No information available

15.3 US FEDERAL

TSCA: All components listed or exempt from listing.

TSCA - 5(a) Significant New Use Rule List of Chemicals: None

US. Toxic Substances Control Act (TSCA) Section 12(b): None

SARA 302 EHS List (40 CFR 355 Appendix A): None listed

SARA 313 (40 CFR 372.65): None listed

CERCLA (40 CFR 302.4): None listed

SARA 302 EHS List (40 CFR 355 Appendix A): None listed

SARA 313 (40 CFR 372.65): None listed

CERCLA (40 CFR 302.4): None listed

15.4 International regulations: All components of this product are registered or exempt from registration according to chemical regulations in Australia, Canada, China, European Union, Japan, New Zealand, South Korea, Switzerland Taiwan and United States.

There may be substances not registered in the Philippines.

15.5 South Korea regulations

All chemical ingredients in this formulation are registered or exempt from registration under South Korean chemical regulations.

A. Restrictions under the Industrial Safety and Health Law

Harmful Substances Requiring Permission for Manufacture or Use: Not regulated.

Controlled Hazardous Substances: Not regulated.

Harmful Substances Requiring Special Medical Examination: Not regulated.

Workplace Environmental Monitoring Harmful Materials: Not regulated.

Occupational Exposure Limit: Not regulated.

B. Restrictions under the Chemicals Control Law (Previously Toxic Chemicals Control Law)

Accidental Release Prevention Substances: Not regulated.

Observational Chemicals: Not regulated.

C. Restrictions under the Dangerous Substance Safety Management Act

Not regulated

D. Restrictions under the Wastes Control Act

Halogenated Materials in Waste Organic Solvents: Not regulated.

Hazardous Substances: Not regulated.

E. Restrictions under other foreign or domestic laws

Clean Air Conservation Act

Air Pollutants: Not regulated.

Specific Air Pollutants: Not regulated.

Act on the Registration and Evaluation of Chemicals

Banned Toxic Chemicals: Not regulated.

Designated Existing Chemicals Subject to Registration (PEC) (MoE No. 2015-92): Not listed.

Restricted Chemical Substances: Not regulated.

Toxic Chemicals: Not regulated

Safety Data Sheet

VisiJet® M2R-CL

Revision Date: July 15, 2021

15.6 Japanese regulations

Chemical Risk Information platform (CHRIP)	Listed
Industrial Health and Safety Law	not applicable
Hazardous material	not applicable
Organic solvent poison prevention rule	not applicable
Ordinance on prevention of hazard due to specified chemical substances	not applicable
Lead Poisoning Prevention Rule	not applicable
Poison and Deleterious Substance Control law	not applicable
PRTR and Promotion of Chemical Management law	no listed components
Fire Services Act	Category 4, Class 3, oil
Explosives Law	not applicable
High pressure gas safety law	not applicable
Export Trade Control Order	not applicable
Waste Disposal and Public Cleaning Law	applicable. Before disposal, consult an approved waste disposal operative to ensure regulatory compliance.

16. OTHER INFORMATION

16.1 Relevant Hazard Statements (number and full text) referred to in sections 2 and 3 (according to (EC) No. 1272/2008):

H315: Causes skin irritation
H317: May cause an allergic skin reaction
H319: Causes serious eye irritation
H331: Toxic if inhaled
H332: Harmful if inhaled
H335: May cause respiratory irritation
H361: Suspected of damaging fertility or the unborn child
H411: Toxic to aquatic life with long lasting effects
H412: Harmful to aquatic life with long lasting effects

16.2 Further information:

SDS Creation Date: January 5, 2017
SDS Revision #: 06-A
SDS Revision Date: July 15, 2021
Reason for Revision: Update section 9.

www.3dsystems.com

800.793.3669 (Toll-free in the US GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)

803.326.3900 (Outside the U.S. GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)

+44 144-2282600 (Europe GMT+01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

DISCLAIMER OF LIABILITY: The following supersedes any related provision in your company's forms, letters, and agreements from, by or with 3D Systems Corporation. 3D Systems, Inc. makes no warranty whether expressed or implied, including warranties of merchantability or of fitness for a particular purpose for this product. No statements or recommendations contained in the product literature are to be construed as inducements to infringe any relevant patent now or hereafter in existence. Under no circumstances shall 3D Systems, Inc. be liable for incidental, consequential, or other damages from alleged negligence, breach of warranty, strict liability or any other theory, arising out of the use or handling of this product. The sole liability of 3D Systems, Inc. for any claims arising out of the manufacture, use or sale of its products shall be for the buyer's purchase price.

The contents of this safety data sheet are subject to change without notice. 3D Systems, Inc. recommends that you periodically check www.3dsystems.com to make sure you are using the most current safety data sheet.

© Copyright 2017 - 2021 by 3D Systems, Inc. All rights reserved. 3D Systems, the 3D logo, VisiJet and ProJet are registered trademarks of 3D Systems, Inc.