



CIB #: 00057
Date: Nov 2017
Status: Non-confidential

Subject: SLS MQC V3.98 Customer Release Notes

Improvements and Fixes

- Added support for new materials
 - DuraForm® ProX® AF+ The aluminum/mineral filled product for the ProX platforms
 - DuraForm® ProX® EX BLK The PA11 black powder for use on ProX Platform
 - DuraForm® ProX® FR1200 The FR PA12 material for use on ProX Platforms
- Added an improvement to avoid overtime drift in fresh and recycled material request, which at times causes lower blend material.
- Added logging improvement to help troubleshoot issues.
- Added support to set various MQC modes. For now only 2 modes are supported – Standard and ATEX.

NOTE: These modes are hardware dependent.

- Fixed “Load Cell Faults” reported at some customer sites in MQC Firmware v3.5 and above.
- Other bug fixes and improvements.

For more information,
Contact 3D Systems’
Customer Hotline at
(800) 793-3669,

Or contact your local
account representative

NOTE: Along with MQC Firmware v3.98, we are also releasing new FPGA **v108**. This new FPGA version fixes LCD screen display issue (Half screen blank) reported at some customer sites.

This FPGA v108 update can be installed independent of MQC Firmware v3.98.



Customer Information Bulletin

CIB

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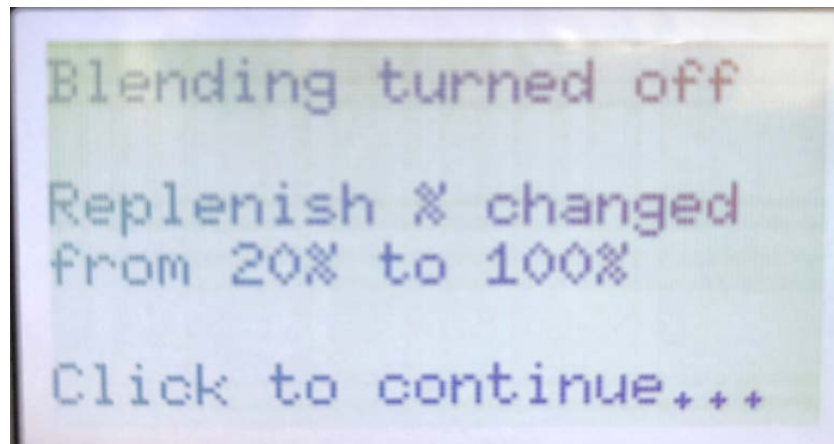
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Recommendations:

- Please review user settings after change in material.
- When changing materials, if existing **replenish percentage** is out of range for the new material then the value will be reset to maximum value defined for new material. Also blending will be disabled.

You are requested to verify replenish percentage and enable blending to continue.

E.g. While changing material to use DuraForm ProX FR1200, you will see below screen.



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