Customer Information Bulletin

3D Professional Printer CIB00174 Rev A

Date: 4/9/2020

Subject: Long Term Shutdown Procedure

SLA 5000/7000 Viper

Purpose:

The purpose of this CIB is to educate and/or inform the customer of the proper way of shutting down your SLA 5000/7000 Viper system for an extended period.

Solution:

Before shutting down your SLA 5000/7000 Viper, the following machine specific backup procedure should get followed:

A. These files should be backed up and stored

C:\winsla\config*.geo

C:\winsla\config*.cal

C:\winsla\params.dat

C:\windows\system32\drivers\etc\hosts

C:\winsla\procyon.mdb

B. Additionally please create a backup of the relevant registry data

REGISTRY BACKUP PROCEDURE

- 1. Open command prompt (CMD)
- 2. Run RegEdt32.exe
- 3. Select HKEY_LOCAL_MACHINE
- 4. Select SOFTWARE
- 5. Select 3D Systems Inc.- key
- 6. On the menu bar select Registry
- 7. Select Save Key
- 8. Save the information to a file called 3DSystems.reg

Please store these files off the machine on a USB-stick.

After this has been done, close Buildstation software and select "START" - "SHUTDOWN"

Product Register Trademark Disclaimer

DISCLAIMER OF LIABILITY: The following supersedes any related provision in your company's forms, letters, and agreements from, by or with 3D Systems Inc. 3D Systems Inc. makes no warranty, whether expressed or implied, including warranties of merchantability or of fitness for a particular purpose for this product. No statements or recommendations contained in the product literature are to be construed as inducements to infringe any relevant patent now or hereafter in existence. Under no circumstances shall 3D Systems Inc. be liable for incidental, consequential, special, or other damages from alleged negligence, breach of warranty, strict liability or any other theory, arising out of the manufacture, use, sale, or handling of this product. In no event shall the liability of 3D Systems Corporation for any claims arising out of the manufacture, use, handling, or sale of its products exceed an amount equal to the buyer's purchase price.

© Copyright 2019 by 3D Systems, Inc. All rights reserved. Subject to change without notice. All printers are a registered trademarked and the 3D logo is a trademark of 3D Systems.