

Customer Information Bulletin



CIB# 00092

Date: 10/23/2018

Subject: Differences in color of ColorBond

Projet CJP Printers

Purpose:

Advisory notice of quality assurances regarding ColorBond are, and have been required to meet set standards of **less than, or equal to two on the Gardner Liquid Color Standard scale.**

An initial darker appearance of ColorBond will not adversely impact quality or functionality of parts, and is not an accurate determination of the Gardner Liquid Color Standard scale requirements set in place.

(Please note that color changes drastically when inserted into smaller containers: Refer to image on next attachment). In this image, both samples are within the expected scale.

Use Instructions: If stored in refrigeration, allow ColorBond to return to room temperature before use. Wear nitrile gloves, apron, and safety glasses during application. For best results, dry part thoroughly for at least 2 hours in an oven set no higher than 70°C (160°F). Ensure part is fully de-powdered. Apply by either dipping part in ColorBond or drizzling ColorBond onto part. Promptly remove any excess liquid off part before laying it on a non-stick surface such as wax or poly-coated paper, or Teflon®. Let the part cure and cool down for 15-30 minutes before handling. Cap container tightly after use. **Storage: For best results and maximum shelf life, store unopened containers refrigerated (4°C; 39° F) and use within one month after opening. Avoid using in very humid environments.**

Product Register Trademark Disclaimer

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Identification:

