

## Safety Data Sheet

according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

### VisiJet® S500

Revision Date: December 28, 2017

#### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

##### 1.1 Identification of the substance or preparation: **VisiJet S500**

**1.2 Use of the substance / preparation:** For use with ProJet® 5500 X and 5600 systems

##### 1.3 Company/undertaking identification:

3D Systems, Inc.  
333 Three D Systems Circle  
Rock Hill, South Carolina U.S.A.  
Phone: 803.326.3900 or  
Toll-free Phone: 800.793.3669  
e-mail: [moreinfo@3dsystems.com](mailto:moreinfo@3dsystems.com)  
Chemical Emergency:  
800.424.9300 – Chemtrec

3D Systems Europe Ltd.  
Mark House, Mark Road  
Hemel Hempstead  
Herts HP2 7 United Kingdom  
Phone: +44 144-2282600  
e-mail: [moreinfo@3dsystems.com](mailto:moreinfo@3dsystems.com)  
Chemical Emergency:  
+1 703.527.3887 - Chemtrec

3D Systems / Australia  
5 Lynch Street  
Hawthorn, VIC 3122  
+1 03 9819-4422  
e-mail: [moreinfo@3dsystems.com](mailto:moreinfo@3dsystems.com)  
Chemical Emergency:  
+(61) 29037.2994 – Aus Chemtrec

#### 2. HAZARDS IDENTIFICATION

##### 2.1 Classification:

**Not classified according to GHS : Regulation (EC) No. 1272/2008, 29 CFR 1910, Australian Dangerous Goods Code:**

##### 2.2 Information pertaining to special dangers for human and environment:

**Skin:** Not expected to be absorbed through the skin. Wax, when heated, can cause skin burn.

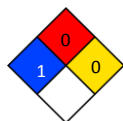
**Ingestion:** Ingestion may cause nausea, diarrhea and/or stomach pain.

##### 2.3 Label Elements

**Regulation (EC) No, 1272/2008:**

**Hazard pictograms and signal word:** None

**Hazard statements:** None



**NFPA Ratings**  
0 = Minimal  
1 = Slight  
2 = Moderate  
3 = Serious  
4 = Severe

##### **Hazardous Materials Identification System (HMIS):**

(Degree of hazard: 0 = low, 4 = extreme);

Health **1**  
Flammability **0**  
Physical Hazards **0**

#### 3. COMPOSITION/INFORMATION ON INGREDIENTS

##### 3.1 Preparation related information

**Description:** Organic mixture

##### 3.2 Dangerous components

Chemical name	CAS-No	EC-No	%	Classification	
				Regulation (EC) 1272/2008	Regulation 67/548/EEC, 1999/45/EC
Hydroxylated Wax	112-92-5	204-017-6	60 - 100%	-	-

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#### 4. FIRST AID MEASURES

##### 4.1 General information:

**4.2 In case of inhalation:** Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.

**4.3 In case of skin contact:** If molten material gets on skin, cool rapidly with cold water. Do not attempt to peel material from skin. Use mineral oil to loosen the material. Seek medical attention for burns.

**4.4 In case of eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

**4.5 In case of ingestion:** Ingestion is unlikely. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

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#### 5. FIRE-FIGHTING MEASURES

**5.1 Suitable extinguishing media:** Water mist, dry chemical, carbon dioxide, or appropriate foam.

**5.2 Extinguishing media which must not be used for safety reasons: -**

**5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases:** Thermal decomposition products can include CO<sub>2</sub>, CO and smoke.

**5.4 Special protective equipment for fire-fighters:** Use self-contained breathing apparatus. Use water spray to keep fire-exposed containers cool. Dust is not expected to be generated in the event of a fire.

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#### 6. ACCIDENTAL RELEASE MEASURES

**6.1 Personal precautions:** Keep unnecessary personnel away. Wear appropriate protective equipment and clothing, including a ground strap, during clean up

**6.2 Environmental precautions:** Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. Avoid the generation of dusts during clean up.

**6.3 Methods for cleaning up:** If material is molten, allow it to freeze before clean up. Scrape the material loose from the floor if necessary and vacuum or sweep the solid material into a closed container. Use internally and externally explosion-proof vacuum equipment with appropriate electrical classification per National Electrical Code, Article 502 or use non-sparking tools. Avoid the generation of dusts during clean up. Place material in an appropriate container for disposal.

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#### 7. HANDLING AND STORAGE

**7.1 Handling:** No special measures necessary in normal use of product.

**7.2 Storage:** Keep this material in a cool (<35 °C (95 °F)), dry, well-ventilated place.

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#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

##### 8.1 Exposure limit values:

General product information: No occupational exposure limits (PEL/TWA) have been established for this product.

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#### 8.2 Exposure controls

**Technical measures to prevent exposure:** Use local exhaust ventilation.

**Instructual measures to prevent exposure:** When using, do not eat, drink or smoke. Wash hands after handling and before eating, smoking and using the lavatory and at the end of the day.

**Personal protection equipment:**

**Respiratory protection:** If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified respiratory protection must be provided (e.g. 3M 6000 with organic vapor cartridge A2 or half mask 3M 4251).

**Hand protection:** Use impervious nitrile gloves.

**Eye protection:** Wear safety glasses or chemical goggles.

**Body protection:** Use apron and closed shoes.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

##### 9.1 Appearance:

**Physical state:** Solid

**Colour:** White

**Odour:** Mild

##### 9.2 Important health, safety and environmental information

###### Safety relevant basic data

<b>pH (20 °C):</b>	NA
<b>Melting point/range (°C):</b>	55-65°C
<b>Boiling point/range (°C):</b>	NA
<b>Flash point (°C):</b>	185°C (COC)
<b>Ignition temperature (°C):</b>	NA
<b>Vapour pressure (°C):</b>	NA
<b>Density (g/cm<sup>3</sup>):</b>	0.85-0.91
<b>Bulk density (kg/m<sup>3</sup>):</b>	NA
<b>Water solubility (20°C in g/l):</b>	insoluble
<b>Partition coefficient:</b>	NA
<b>n-Octanol/Water (log Po/w):</b>	NA
<b>Viscosity, dynamic (mPa s):</b>	13 (80°C)
<b>Dust explosion hazard:</b>	NA
<b>Explosion limits:</b>	NA

#### 10. STABILITY AND REACTIVITY

**10.1 Conditions to avoid:** -

**10.2 Materials to avoid:** Avoid strong oxidizing agents.

**10.3 Hazardous decomposition products:** Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

#### 11. TOXICOLOGICAL INFORMATION

**11.1 Toxicokinetics, metabolism and distribution:** NA

##### 11.2 Acute effects (toxicity tests)

Component	LD <sub>50</sub> Oral	LD <sub>50</sub> Dermal
Hydroxylated Wax	20'000 mg/kg (rats)	NA

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**Irritant and corrosive effects:** NA  
**Irritation to respiratory tract:** NA  
**Sensitisation:** NA

#### 11.3 Experiences made in practice

Observations relevant to classification: -  
Other observations:-

#### 11.4 General remarks:

Carcinogenicity: None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP

## 12. Ecological information

**12.1 Ecotoxicity:** The aquatic toxicity of the product is unknown; however based on the components, it is predicted that the product is not harmful to the aquatic environment.

Component Analysis - Ecotoxicity - Aquatic Toxicity:

Component	Data
Hydroxylated Wax	LC50 (48h)- 1700 mg/l (daphnia) EC50 (96h) – 235 mg/l (Scenedesmus subspicatus (algae))

**12.2 Mobility:** No information available for product.

**12.3 Persistence and degradability:** No information available for product.

**12.4 Results of PBT assessment:** No information available for product

**12.5 Other adverse effects:** No information available for product

**12.6 Further ecological information:** The ecological assessment of this material is based on an evaluation of its components. This product is classified as not dangerous to the environment.

## 13. DISPOSAL CONSIDERATIONS

**13.1 Appropriate disposal / Product:** Avoid disposal. Attempt to utilize preparation completely. Prior to disposal of unused preparation, consult an approved waste disposal operative to ensure regulatory compliance.

**13.2 Waste codes / waste designations according to EWC / AVV:**

**13.3 Appropriate packaging:**

**13.4 Additional information:**

## 14. TRANSPORT INFORMATION

**14.1 Land transport (ADR/RID/GGVSE):** Not Regulated

Official transport designation:

Class:

Classification Code:

UN-No.:

Packing group:

Hazard label:

Tunnel restriction code:

Special provisions:

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#### 14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

Proper Shipping Name:

Class:

UN-No.:

Packing group:

EmS:

Marine Pollutant:

Special provisions:

#### 14.3 Air transport (ICAO-IATA/DGR): Not Regulated

Proper Shipping Name:

Class:

UN-No.:

Packing group:

Special provisions:

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## 15. REGULATORY INFORMATION

### 15.1 EU regulations

EINEC/ELINCS/NLP: All materials are listed

REACH Annex XVII: None listed

### 15.2 US FEDERAL

TSCA: All materials are listed on the TSCA Inventory or are not subject to TSCA requirements:

SARA 302 EHS List (40 CFR 355 Appendix A): None listed

SARA 313 (40 CFR 372.65): None listed

CERCLA (40 CFR 302.4): None listed

### 15.3 Australian regulations

SUSDP, Industrial Chemicals Act 1989:

Australian Inventory of Chemical Substances, AICS: Listed

### 15.4 Japanese regulations

Chemical Risk Information platform (CHRIP):

Industrial Health and Safety Law

Hazardous material

Organic solvent poison prevention rule

Ordinance on prevention of hazard due to specified  
chemical substances

Lead Poisoning Prevention Rule

Poison and Deleterious Substance Control law

PRTR and Promotion of Chemical Management law (PRTR Law)

Fire Services Act

Explosives Law

High pressure gas safety law

Export Trade Control Order

Waste Disposal and Public Cleaning Law

Listed

not applicable

not applicable

not applicable

not applicable

not applicable

not applicable

no listed components

not applicable

not applicable

not applicable

not applicable

applicable. Before disposal, consult an  
approved waste disposal operative to ensure  
regulatory compliance.

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#### 16. OTHER INFORMATION

SDS Creation Date: .....October 18, 2013

SDS Revision #:.....04-A

SDS Revision Date: .....December 28, 2017

Reason for Revision:.....Update header, Sections 1, 2, 8, 15

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