

Safety Data Sheet

VisiJet® M5 MX

Revision Date: June 02, 2021

1. IDENTIFICATION OF THE PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the mixture: **VisiJet® M5 MX**

1.2 Use of the preparation: For use with ProJet® 5000 systems

1.3 Company/undertaking identification:

3D Systems, Inc.
333 Three D Systems Circle
Rock Hill, South Carolina U.S.A.
Phone: 803.326.3900 or
Toll-free Phone: 800.793.3669
e-mail: moreinfo@3dsystems.com

3D Systems Europe Ltd.
200 Maylands Avenue
Hemel Hempstead
Herts, HP2 7TG United Kingdom
Phone: +44 144-2282600
e-mail: moreinfo@3dsystems.com

3D Systems Asia-Pacific
30-32 Ceylon St
Nunawading VIC 3131
Australia
+61 3 9819 4422
e-mail: moreinfo@3dsystems.com

1.4. Emergency telephone number:

U.S.A.:
Chemical Emergency:
800.424.9300 – Chemtrec

Europe:
Chemical Emergency:
+1 703.527.3887 - Chemtrec

Australia:
Chemical Emergency:
+(61) 29037.2994 – Aus Chemtrec

2. HAZARDS IDENTIFICATION

2.1 Classification

GHS : Regulation (EC) No. 1272/2008, 29 CFR 1910:

Physical Hazard:

None

Health Hazard:

Skin irritation	Category 2	H315
Skin Sensitization	Category 1	H317
Eye irritation	Category 2	H319
Specific target organ toxicity — single exposure	Category 3	H335

Environmental Hazard:

Aquatic environment-long-term hazard	Category 3	H412
--------------------------------------	------------	------

2.2 Label Elements

Regulation (EC) No, 1272/2008:

Hazard pictograms and signal word:



GHS07

Signal word: Warning

Hazard determining components of labelling: Tripropyleneglycol diacrylate

Hazard statements:

H315: Causes skin irritation
H317: May cause an allergic skin reaction
H319: Causes serious eye irritation
H335: May cause respiratory irritation
H412: Harmful to aquatic life with long lasting effects

Safety Data Sheet

VisiJet® M5 MX

Revision Date: June 02, 2021

Precautionary statements:

Prevention:

P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264: Wash contaminated skin thoroughly after handling.
 P271: Use only outdoors or in a well-ventilated area.
 P272: Contaminated work clothing should not be allowed out of the workplace.
 P273: Avoid release to the environment.
 P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P302 + P352: IF ON SKIN: Wash with plenty of water.
 P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P319: Get medical help if you feel unwell.
 P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P321: Specific treatment: Wash contaminated skin with soap and water. Wash eyes with clean water for about 15 minutes.
 P332 + P317: If skin irritation occurs: Get medical help.
 P333 + P317: If skin irritation or rash occurs: Get medical help.
 P337 + P317: If eye irritation persists: Get medical help.
 P362 + P364: Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233: Store in a well-ventilated place. Keep container tightly closed.
 P405: Store locked up.

Disposal:

P501: Dispose of contents/container in accordance with local/state/regional regulations.

Supplemental information

Safety : In case of inadequate ventilation wear respiratory protection.
 Do not eat, drink or smoke when using this product.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Chemical characterization:

Description: Organic mixture

3.2 Mixtures:

Chemical name	CAS-No	EC-No	%	Classification
				Regulation (EC) 1272/2008
Ethoxylated bisphenol A diacrylate	64401-02-1	613-584-2	10-16	Eye Irrit.2, H319, Skin Irrit. 2, H315
Urethane acrylate oligomers	Proprietary	Proprietary	15-30	Eye Irrit. 2, H319 Skin Irrit.2, H 315 STOT SE 3, H335
Tripropyleneglycol diacrylate	42978-66-5	256-032-2	1.5-3	Eye Irrit. 2, H319 Skin Irrit.2, H 315 STOT SE 3, H335, Skin Sens. 1, H317 Aqu. Chronic 2, H411

4. FIRST AID MEASURES

4.1 General Information: Ensure that eyewash stations and safety showers are close to the workstation location.

4.2 In case of inhalation: May cause respiratory irritation. Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.

Safety Data Sheet

VisiJet® M5 MX

Revision Date: June 02, 2021

4.3 In case of skin contact: May cause irritation or sensitization by skin contact, including redness and/or swelling. Immediately flush skin with plenty of soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.

4.4 In case of eye contact: Irritating to eyes. Causes redness, swelling and pain. Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

4.5 In case of ingestion: Irritating to mouth, throat and stomach. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

4.6 Self-protection of the first aider: Put on appropriate protective equipment (see section 8). Move exposed person to fresh air. Remove contaminated clothing and shoes.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media: Water mist, dry chemical, carbon dioxide, or appropriate foam.

5.2 Extinguishing media which must not be used for safety reasons: High volume water jet.

5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases: Thermal decomposition products can include CO₂, CO, NO_x and smoke.

5.4 Special protective equipment for fire-fighters: Wear full protective clothing, including helmet, self-contained positive-pressure or pressure demand breathing apparatus, protective clothing and facemask.

5.5 Additional information: Move container from area if it can be done without risk. Cool containers with water spray. Avoid inhalation of material or combustion by-products.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions: Keep unnecessary personnel away. Wear appropriate protective equipment and clothing. Consult expert immediately.

6.2 Environmental precautions: Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. In case of contamination of aquatic environment inform local authorities.

6.3 Methods for cleaning up: Wear appropriate protective equipment and clothing. Absorb spillage with suitable absorbent materials. Place all waste in an appropriate container for disposal. The material and its container must be disposed of as hazardous waste. Keep away from sources of ignition.

7. HANDLING AND STORAGE

7.1 Handling Provide adequate ventilation. Use suitable protective equipment. Avoid contact with skin and eyes. Do not breathe vapors or mist. Avoid ignition sources. Do not allow to enter drains or watercourses.

7.2 Storage: Store sealed in the original container at room temperature. Keep this material indoors in a cool, dry, well ventilated place. Store out of direct sunlight or UV light sources. Storage Temperature: below 35 °C / 95 °F. Storage class 10, environmentally hazardous liquids.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure limit values:

General Product Information: No occupational exposure limits (PEL/TWA) have been established for this product.

Safety Data Sheet

VisiJet[®] M5 MX

Revision Date: June 02, 2021

Component Analysis:

Component	Component Manufacturer IEL (Internal Exposure Limit)
Ethoxylated bisphenol A diacrylate	NA
Urethane acrylate oligomers	NA
Tripropyleneglycol diacrylate	NA

8.2 Exposure controls

Technical measures to prevent exposure: Use explosion-proof local exhaust ventilation.

Instructual measures to prevent exposure: When using, do not eat, drink or smoke. Wash hands after handling and before eating, smoking and using the lavatory and at the end of the day.

Personal protection equipment:

Respiratory protection: If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified respiratory protection must be provided.

Hand protection: Use impervious nitrile gloves.

Eye protection: Wear safety glasses or chemical goggles.

Body protection: Use apron and closed shoes.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	-
Physical state	Liquid
Form	Not available
Color	colorless
Odor	Mild
Odor threshold	Not available
pH	Not available
Melting point/freezing point (°C)	55-65
Initial boiling point and boiling range (°C)	Not available
Flash point (°C)	181
Evaporation rate	Not available
Flammability (solid, gas)	Not available
Relative density (g/cm³)	13 (80°C)
Upper/lower flammability or explosive limits	-
Flammability limit - lower (%)	Not available
Flammability limit - upper (%)	Not available
Explosive limit - lower (%)	Not available
Explosive limit - upper (%)	Not available
Vapor pressure	Not available
Vapor density	Not available
Solubility(ies)	-
Solubility (water)	slightly soluble
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	Not available
Decomposition temperature (°C)	Not available
Viscosity (cPs)	13 (80°C)
Other information	-
Oxidizing properties	Not available
VOC (g/L)	Not available

Safety Data Sheet

VisiJet® M5 MX

Revision Date: June 02, 2021

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid: Avoid exposure to heat and light. Take necessary actions to avoid static electricity discharge.

10.2 Materials to avoid: Oxidizing materials, strong acids and strong bases

10.3 Hazardous decomposition products: Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

11. TOXICOLOGICAL INFORMATION

11.1 Toxicokinetics, metabolism and distribution: NA

11.2 Acute effects (toxicity tests)

Component	LD ₅₀ Oral	LD ₅₀ Dermal
Ethoxylated bisphenol A diacrylate	NA	NA
Urethane acrylate oligomers	>5000mg/kg (rat)	NA
Tripropyleneglycol diacrylate	> 2000 mg/kg	N/A

Irritation to respiratory tract: irritating

Skin irritation: irritating

Eye irritation: irritating

Sensitisation: Causes sensitisation

11.3 Experiences made in practice

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

11.4 General remarks:

Carcinogenicity: None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP.

12. Ecological information

12.1 Ecotoxicity: The aquatic toxicity of the product is unknown; however based on components, it is predicted that this material may be harmful to aquatic organisms or cause long-term adverse effects in the aquatic environment. Prevent contamination of soil, drains and surface waters. .No ecotoxicity data are available for this product's components.

12.2 Mobility: No information available for product.

12.3 Persistence and degradability: No information available for product.

12.4 Results of PBT assessment: No information available for product

12.5 Other adverse effects: No information available for product

13. DISPOSAL CONSIDERATIONS

13.1 Appropriate disposal / Product: Do not contaminate drains, soil or surface waters with this material or its container. Reduce waste by attempting to utilize product completely. Dispose of this container and its contents in accordance with all local, state, and federal regulations. Do not reuse or refill.

13.2 Waste codes / waste designations according to EWC / AVV: 070208

13.3 Appropriate packaging: NA

13.4 Additional information: Prior to disposal 3D Systems recommends consulting an approved waste disposal firm to ensure regulatory compliance.

14. TRANSPORT INFORMATION**14.1 Land transport (ADR/RID/GGVSE):** Not Regulated

Official transport designation:

Class:

Classification Code:

UN-No.:

Packing group:

Hazard label:

Tunnel restriction code:

Special provisions:

14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

Proper Shipping Name:

Class:

UN-No.:

Packing group:

EmS:

Marine Pollutant:

Special provisions:

14.3 Air transport (ICAO-IATA/DGR): Not Regulated

Proper Shipping Name:

Class:

UN-No.:

Packing group:

Special provisions:

15. REGULATORY INFORMATION**15.1 EU regulations**

EINEC/ELINCS/NLP: All materials are listed

REACH Annex XVII: None listed

15.2 National regulations

Wassergefährdungsklasse (water hazard class, Germany): WGK 2: Hazard to waters

15.3.US FEDERAL

TSCA: All materials are listed on the TSCA Inventory or are not subject to TSCA requirements

SARA 302 EHS List (40 CFR 355 Appendix A): None listed

SARA 313 (40 CFR 372.65): Antimony Compounds (category N010)

CERCLA (40 CFR 302.4): None listed

15.4. Australian regulations

SUSDP, Industrial Chemicals Act 1989:

Australian Inventory of Chemical Substances, AICS: Listed

Safety Data Sheet

VisiJet® M5 MX

Revision Date: June 02, 2021

15.5 Japanese regulations

Chemical Risk Information platform (CHRIP)	Listed
Industrial Health and Safety Law	not applicable
Hazardous material	not applicable
Organic solvent poison prevention rule	not applicable
Ordinance on prevention of hazard due to specified chemical substances	not applicable
Lead Poisoning Prevention Rule	not applicable
Poison and Deleterious Substance Control law	not applicable
PRTR and Promotion of Chemical Management law	no listed components
Fire Services Act	not applicable
Explosives Law	not applicable
High pressure gas safety law	not applicable
Export Trade Control Order	not applicable
Waste Disposal and Public Cleaning Law	applicable. Before disposal, consult an approved waste disposal operative to ensure regulatory compliance.

OTHER INFORMATION

16.1 Relevant Hazard Statements (number and full text) referred to in sections 2 and 3 (according to (EC) No. 1272/2008):

H315: Causes skin irritation
H317: May cause an allergic skin reaction
H319: Causes serious eye irritation
H335: May cause respiratory irritation
H360: May damage fertility or the unborn child
H410: Very toxic to aquatic life with long lasting effects
H411: Toxic to aquatic life with long lasting effects
H412: Harmful to aquatic life with long lasting effects

16.2 Further information:

SDS Creation Date: July 24, 2013
SDS Revision #: 01-A
SDS Revision Date: June 2, 2021
Reason for Revision: Update header, section 1, 2, 3, 9, 15.

www.3dsystems.com

800.793.3669 (Toll-free in the US GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)

803.326.3900 (Outside the U.S. GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)

+44 144-2282600 (Europe GMT+01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

DISCLAIMER OF LIABILITY: The following supersedes any related provision in your company's forms, letters, and agreements from, by or with 3D Systems Corporation. 3D Systems, Inc. makes no warranty whether expressed or implied, including warranties of merchantability or of fitness for a particular purpose for this product. No statements or recommendations contained in the product literature are to be construed as inducements to infringe any relevant patent now or hereafter in existence. Under no circumstances shall 3D Systems, Inc. be liable for incidental, consequential, or other damages from alleged negligence, breach of warranty, strict liability or any other theory, arising out of the use or handling of this product. The sole liability of 3D Systems, Inc. for any claims arising out of the manufacture, use or sale of its products shall be for the buyer's purchase price.

The contents of this safety data sheet are subject to change without notice. 3D Systems, Inc. recommends that you periodically check www.3dsystems.com to make sure you are using the most current safety data sheet.

© Copyright 2014 - 2021 by 3D Systems, Inc. All rights reserved. 3D Systems, the 3D logo, VisiJet and ProJet are registered trademarks of 3D Systems, Inc.