

## Safety Data Sheet

according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

### VisiJet M2 IC SUW

Revision Date: January 17, 2019

#### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

##### 1.1 Identification of the substance or preparation: VisiJet M2 IC SUW

**1.2 Use of the substance / preparation:** VisiJet M2 IC SUW is for use with ProJet 2500 IC systems.

##### 1.3 Company/undertaking identification:

3D Systems, Inc.  
333 Three D Systems Circle  
Rock Hill, South Carolina U.S.A.  
Phone: 803.326.3900 or  
Toll-free Phone: 800.793.3669  
e-mail: moreinfo@3dsystems.com  
Chemical Emergency:  
800.424.9300 – Chemtrec

3D Systems Europe Ltd.  
Mark House, Mark Road  
Hemel Hempstead  
Herts HP2 7 United Kingdom  
Phone: +44 144-2282600  
e-mail: moreinfo@3dsystems.com  
Chemical Emergency:  
+1 703.527.3887 - Chemtrec

3D Systems / Australia  
5 Lynch Street  
Hawthorn, VIC 3122  
+1 03 9819-4422  
e-mail: moreinfo@3dsystems.com  
Chemical Emergency:  
+(61) 29037.2994 – Aus Chemtrec

#### 2. HAZARDS IDENTIFICATION

##### 2.1 Classification:

**Not classified according to GHS, Regulation (EC) No. 1272/2008, 29 CFR 1910, Australian Dangerous Goods Code**

##### 2.2 Information pertaining to special dangers for human and environment:

**Skin:** Not expected to be absorbed through the skin. Wax, when heated, can cause skin burn.

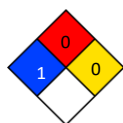
**Ingestion:** Ingestion may cause nausea, diarrhea and/or stomach pain.

##### 2.3 Label Elements

**Regulation (EC) No, 1272/2008:**

**Hazard pictograms and signal word:** None

**Hazard statements:** None



**NFPA Ratings**  
0 = Minimal  
1 = Slight  
2 = Moderate  
3 = Serious  
4 = Severe

##### **Hazardous Materials Identification System (HMIS):**

(Degree of hazard: 0 = low, 4 = extreme):

Health **1**  
Flammability **0**  
Physical Hazards **0**

#### 3. COMPOSITION/INFORMATION ON INGREDIENTS

##### 3.1 Preparation related information

**Description:** Organic mixture

##### 3.2 Dangerous components

Chemical name	CAS-No	EC-No	%	Classification	
				Regulation (EC) 1272/2008	Regulation 67/548/EEC, 1999/45/EC
Hydroxylated Wax	112-92-5	204-017-6	60 - 100%	-	-

## Safety Data Sheet

according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

### VisiJet M2 IC SUW

Revision Date: January 17, 2019

---

#### 4. FIRST AID MEASURES

##### 4.1 General information:

**4.2 In case of inhalation:** Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.

**4.3 In case of skin contact:** If molten material gets on skin, cool rapidly with cold water. Do not attempt to peel material from skin. Use mineral oil to loosen the material. Seek medical attention for burns.

**4.4 In case of eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

**4.5 In case of ingestion:** Ingestion is unlikely. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

---

#### 5. FIRE-FIGHTING MEASURES

**5.1 Suitable extinguishing media:** Water mist, dry chemical, carbon dioxide, or appropriate foam.

**5.2 Extinguishing media which must not be used for safety reasons: -**

**5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases:** Thermal decomposition products can include CO<sub>2</sub>, CO and smoke.

**5.4 Special protective equipment for fire-fighters:** Use self-contained breathing apparatus. Use water spray to keep fire-exposed containers cool. Dust is not expected to be generated in the event of a fire.

---

#### 6. ACCIDENTAL RELEASE MEASURES

**6.1 Personal precautions:** Keep unnecessary personnel away. Wear appropriate protective equipment and clothing, including a ground strap, during clean up

**6.2 Environmental precautions:** Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. Avoid the generation of dusts during clean up.

**6.3 Methods for cleaning up:** If material is molten, allow it to freeze before clean up. Scrape the material loose from the floor if necessary and vacuum or sweep the solid material into a closed container. Use internally and externally explosion-proof vacuum equipment with appropriate electrical classification per National Electrical Code, Article 502 or use non-sparking tools. Avoid the generation of dusts during clean up. Place material in an appropriate container for disposal.

---

#### 7. HANDLING AND STORAGE

**7.1 Handling:** No special measures necessary in normal use of product.

**7.2 Storage:** Keep this material in a cool (<35 °C (95 °F)), dry, well-ventilated place.

---

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

##### 8.1 Exposure limit values:

General product information: No occupational exposure limits (PEL/TWA) have been established for this product.

## Safety Data Sheet

according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

### VisiJet M2 IC SUW

Revision Date: January 17, 2019

#### 8.2 Exposure controls

If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

#### Personal protection equipment:

**Respiratory protection:** If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified respiratory protection must be provided (e.g. 3M 6000 with organic vapor cartridge A2 or half mask 3M 4251).

**Hand protection:** Use impervious nitrile gloves.

**Eye protection:** Wear chemical goggles

**Body protection:** Use apron.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Appearance:

**Physical state:** Solid

**Colour:** White

**Odour:** Mild

### 9.2 Important health, safety and environmental information

#### Safety relevant basic data

<b>pH (20 °C):</b>	NA
<b>Melting point/range (°C):</b>	55-65°C
<b>Boiling point/range (°C):</b>	NA
<b>Flash point (°C):</b>	185°C
<b>Ignition temperature (°C):</b>	NA
<b>Vapour pressure (°C):</b>	NA
<b>Density (g/cm<sup>3</sup>):</b>	0.85-0.91
<b>Bulk density (kg/m<sup>3</sup>):</b>	NA
<b>Water solubility (20°C in g/l):</b>	insoluble
<b>Partition coefficient:</b>	NA
<b>n-Octanol/Water (log Po/w):</b>	NA
<b>Viscosity, dynamic (mPa s):</b>	13 (80°C)
<b>Dust explosion hazard:</b>	NA
<b>Explosion limits:</b>	NA

## 10. STABILITY AND REACTIVITY

### 10.1 Conditions to avoid: -

**10.2 Materials to avoid:** Avoid strong oxidizing agents.

**10.3 Hazardous decomposition products:** Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

## 11. TOXICOLOGICAL INFORMATION

**11.1 Toxicokinetics, metabolism and distribution:** NA

### 11.2 Acute effects (toxicity tests)

Component	LD <sub>50</sub> Oral	LD <sub>50</sub> Dermal
Hydroxylated Wax	20'000 mg/kg (rats)	NA

## Safety Data Sheet

according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

### VisiJet M2 IC SUW

Revision Date: January 17, 2019

**Irritant and corrosive effects:** NA  
**Irritation to respiratory tract:** NA  
**Sensitisation:** NA

#### 11.3 Experiences made in practice

Observations relevant to classification: -  
Other observations:-

#### 11.4 General remarks:

Carcinogenicity: None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP

## 12. Ecological information

**12.1 Ecotoxicity:** The aquatic toxicity of the product is unknown; however based on the components, it is predicted that the product is not harmful to the aquatic environment.

Component Analysis - Ecotoxicity - Aquatic Toxicity:

Component	Data
Hydroxylated Wax	LC50 (48h)- 1700 mg/l (daphnia) EC50 (96h) – 235 mg/l (Scenedesmus subspicatus (algae))

**12.2 Mobility:** No information available for product.

**12.3 Persistence and degradability:** No information available for product.

**12.4 Results of PBT assessment:** No information available for product

**12.5 Other adverse effects:** No information available for product

**12.6 Further ecological information:** The ecological assessment of this material is based on an evaluation of its components. This product is classified as not dangerous to the environment.

## 13. DISPOSAL CONSIDERATIONS

**13.1 Appropriate disposal / Product:** Avoid disposal. Attempt to utilize preparation completely. Prior to disposal of unused preparation, consult an approved waste disposal operative to ensure regulatory compliance.

**13.2 Waste codes / waste designations according to EWC / AVV:**

**13.3 Appropriate packaging:**

**13.4 Additional information:**

## 14. TRANSPORT INFORMATION

**14.1 Land transport (ADR/RID/GGVSE):** Not Regulated

Official transport designation:

Class:

Classification Code:

UN-No.:

Packing group:

Hazard label:

Tunnel restriction code:

Special provisions:

## Safety Data Sheet

according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

### VisiJet M2 IC SUW

Revision Date: January 17, 2019

---

#### 14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

Proper Shipping Name:

Class:

UN-No.:

Packing group:

EmS:

Marine Pollutant:

Special provisions:

#### 14.3 Air transport (ICAO-IATA/DGR): Not Regulated

Proper Shipping Name:

Class:

UN-No.:

Packing group:

Special provisions:

---

## 15. REGULATORY INFORMATION

### 15.1 EU regulations

EINEC/ELINCS/NLP: All materials are listed

REACH Annex XVII: None listed

### 15.2 US FEDERAL

TSCA: All materials are listed on the TSCA Inventory and are not subject to TSCA requirements

SARA 302 EHS List (40 CFR 355 Appendix A): None listed

SARA 313 (40 CFR 372.65): None listed

CERCLA (40 CFR 302.4): None listed

### 15.3 Australian regulations

SUSDP, Industrial Chemicals Act 1989:

Australian Inventory of Chemical Substances, AICS: Listed

### 15.4 Japanese regulations

Chemical Risk Information platform (CHRIP):	Listed
Industrial Health and Safety Law	not applicable
Hazardous material	not applicable
Organic solvent poison prevention rule	not applicable
Ordinance on prevention of hazard due to specified chemical substances	not applicable
Lead Poisoning Prevention Rule	not applicable
Poison and Deleterious Substance Control law	not applicable
PRTR and Promotion of Chemical Management law (PRTR Law)	no listed components
Fire Services Act	not applicable
Explosives Law	not applicable
High pressure gas safety law	not applicable
Export Trade Control Order	not applicable
Waste Disposal and Public Cleaning Law	applicable. Before disposal, consult an approved waste disposal operative to ensure regulatory compliance.

---

**Safety Data Sheet**  
according to Regulation (EC) No 1907/2006 and 1272/2008,  
Hazard Communication Standard 29 CFR 1910 (USA),  
WHS Regulations Australia,  
JIS Z 7253 (2012) Japan

**VisiJet M2 IC SUW**

Revision Date: January 17, 2019

---

**16. OTHER INFORMATION**

SDS Creation Date: .....August 13, 2008

SDS Revision #:.....02-A

SDS Revision Date: .....March 17, 2017

Reason for Revision:.....Product Name, Section 1, 2, 8, 15

[www.3dsystems.com](http://www.3dsystems.com)

800.793.3669 (Toll-free in the US GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)

803.326.3900 (Outside the U.S. GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)

+44 144-2282600 (Europe GMT+01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

DISCLAIMER OF LIABILITY: The following supersedes any related provision in your company's forms, letters, and agreements from, by or with 3D Systems Corporation. 3D Systems Corporation makes no warranty, whether expressed or implied, including warranties of merchantability or of fitness for a particular purpose for this product. No statements or recommendations contained in the product literature are to be construed as inducements to infringe any relevant patent now or hereafter in existence. Under no circumstances shall 3D Systems Corporation be liable for incidental, consequential, special, or other damages from alleged negligence, breach of warranty, strict liability or any other theory, arising out of the manufacture, use, sale, or handling of this product. In no event shall the liability of 3D Systems Corporation for any claims arising out of the manufacture, use, handling, or sale of its products exceed an amount equal to the buyer's purchase price.

The contents of this safety data sheet are subject to change without notice. 3D Systems, Inc. recommends that you periodically check [www.3dsystems.com](http://www.3dsystems.com) to make sure you are using the most current safety data sheet.

© Copyright 2008-2017 by 3D Systems, Inc. All rights reserved. VisiJet and ProJet are registered trademarks of 3D Systems, Inc. The 3D logo is a trademark of 3D Systems, Inc.