1. IDENTIFICATION OF THE PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the mixture:  VisiJet® HR200, VisiJet M3 ProCast

1.2 Use of the preparation:  For use with ProJet® 35XX & 3600 Professional 3D Printers

1.3 Company/undertaking identification:

3D Systems, Inc.
333 Three D Systems Circle
Rock Hill, South Carolina U.S.A.
Phone: 803.326.3900 or
Toll-free Phone: 800.793.3669
e-mail: moreinfo@3dsystems.com

3D Systems Europe Ltd.
200 Maylands Avenue
Hemel Hempstead
Herts, HP2 7TG United Kingdom
Phone: +44 144-2282600
e-mail: moreinfo@3dsystems.com

3D Systems Asia-Pacific
30-32 Ceylon St
Nunawading VIC 3131
Australia
+61 3 9819 4422
e-mail: moreinfo@3dsystems.com

3D Systems Europe Ltd.
200 Maylands Avenue
Hemel Hempstead
Herts, HP2 7TG United Kingdom
Phone: +44 144-2282600
e-mail: moreinfo@3dsystems.com

3D Systems Asia-Pacific
30-32 Ceylon St
Nunawading VIC 3131
Australia
+61 3 9819 4422
e-mail: moreinfo@3dsystems.com

1.4. Emergency telephone number:

U.S.A.:
Chemical Emergency:
800.424.9300 – Chemtrec

Europe:
Chemical Emergency:
+1 703.527.3887 - Chemtrec

Australia:
Chemical Emergency:
+(61) 29037.2994 – Aus Chemtrec

2. HAZARDS IDENTIFICATION

2.1 Classification

Physical Hazard:
None

Health Hazard:

<table>
<thead>
<tr>
<th>Eye irritation</th>
<th>Category 2</th>
<th>H319</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin irritation</td>
<td>Category 2</td>
<td>H315</td>
</tr>
<tr>
<td>Aquatic environment – Long Term Hazard</td>
<td>Category 3</td>
<td>H412</td>
</tr>
</tbody>
</table>

Environmental Hazard: None

2.2 Label Elements
Regulation (EC) No, 1272/2008:

Hazard pictograms and signal word:

GHS07

Signal word: Warning

Hazard determining components of labelling: Isobornyl acrylate, Urethane acrylate oligomer

Hazard statements:

H315: Causes skin irritation
H319: Causes serious eye irritation
H412: Harmful to aquatic life with long lasting effects

Precautionary statements:

Prevention:
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P264: Wash contaminated skin thoroughly after handling.
P273: Avoid release to the environment.
Response:
P302 + P352: IF ON SKIN: Wash with plenty of soap and water
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321: Specific treatment (Wash contaminated skin with soap and water. Wash eyes with clean water for about 15 minutes).
P332 + P317: If skin irritation occurs: Get medical help.
P337 + P313: If eye irritation persists: Get medical advice/attention.
P362+P364: Take off contaminated clothing and wash before reuse.

Storage:
None

Disposal:
P501: Dispose of contents/container in accordance with local/state/regional regulations.

Supplementary information:
Storage: Protect from sunlight. Store in a well-ventilated place.
Safety: Do not eat, drink or smoke when using this product.
Do not breathe dust/fume/gas/mist/vapors/spray.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Chemical characterization:
Description: Organic mixture

3.2 Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No</th>
<th>EC-No</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isobornyl acrylate</td>
<td>5888-33-5</td>
<td>227-561-6</td>
<td>7-10</td>
<td>Skin Cor/Irr Cat 2 - H315 Eye Dam/Eye Irr Cat 2 - H319 Skin Sens Cat 1 - H317 STOT SE Cat 3 - H335 Aqu Acute Cat 1 - H400 Aqu Chro Cat 1 - H410</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 General Information: Ensure that eyewash stations and safety showers are close to the workstation location.

4.2 In case of inhalation: May cause respiratory irritation. Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.

4.3 In case of skin contact: May cause irritation or sensitization by skin contact, including redness and/or swelling. Immediately flush skin with plenty of soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.

4.4 In case of eye contact: Irritating to eyes. Causes redness, swelling and pain. Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

4.5 In case of ingestion: Irritating to mouth, throat and stomach. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

4.6 Self-protection of the first aider: Put on appropriate protective equipment (see section 8). Move exposed person to fresh air. Remove contaminated clothing and shoes.
5. FIRE-FIGHTING MEASURES

5.1. Suitable extinguishing media: Water mist, dry chemical, carbon dioxide, or appropriate foam.

5.2 Extinguishing media which must not be used for safety reasons: High volume water jet.

5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases: Thermal decomposition products can include CO₂, CO, NOₓ and smoke.

5.4 Special protective equipment for fire-fighters: Wear full protective clothing, including helmet, self-contained positive-pressure or pressure demand breathing apparatus, protective clothing and facemask.

5.5 Additional information: Move container from area if it can be done without risk. Cool containers with water spray. Avoid inhalation of material or combustion by-products.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions: Keep unnecessary personnel away. Wear appropriate protective equipment and clothing. Consult expert immediately.

6.2 Environmental precautions: Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. In case of contamination of aquatic environment, inform local authorities.

6.3 Methods for cleaning up: Wear appropriate protective equipment and clothing. Absorb spillage with suitable absorbent materials. Place all waste in an appropriate container for disposal. The material and its container must be disposed of as hazardous waste. Keep away from sources of ignition.

7. HANDLING AND STORAGE

7.1 Handling: Provide adequate ventilation. Use suitable protective equipment. Avoid contact with skin and eyes. Do not breathe vapors or mist. Avoid ignition sources. Do not allow to enter drains or watercourses.

7.2 Storage: Store sealed in the original container at room temperature. Keep this material indoors in a cool, dry, well-ventilated place. Store out of direct sunlight or UV light sources. Storage Temperature: below 35 °C / 95 °F. Storage class 10, environmentally hazardous liquids.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure limit values:

General Product Information: No occupational exposure limits (PEL/TWA) have been established for this product.

Component Analysis:

<table>
<thead>
<tr>
<th>Component</th>
<th>Component Manufacturer IEL (Internal Exposure Limit)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Urethane acrylate oligomer</td>
<td>NA</td>
</tr>
<tr>
<td>Isobornyl acrylate</td>
<td>NA</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Technical measures to prevent exposure: Use local exhaust ventilation.

Instructual measures to prevent exposure: When using, do not eat, drink or smoke. Wash hands after handling and before eating, smoking and using the lavatory and at the end of the day.

Personal protection equipment:

Respiratory protection: If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified organic vapor respiratory protection must be provided (e.g.3M 6001 organic vapor cartridge with half face piece 3M 6000 or 3M 7000).

Hand protection: Use impervious nitrile gloves.

Eye protection: Wear safety glasses or chemical goggles.

Body protection: Use apron and closed shoes.
9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Appearance:

Physical state: soft solid to paste
Colour: colorless
Odour: Mild

9.2 Important health, safety and environmental information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH (20 °C):</td>
<td>NA</td>
</tr>
<tr>
<td>Melting point/range (°C):</td>
<td>55-65</td>
</tr>
<tr>
<td>Boiling point/range (°C):</td>
<td>NA</td>
</tr>
<tr>
<td>Flash point (°C):</td>
<td>163 (COC)</td>
</tr>
<tr>
<td>Ignition temperature (°C):</td>
<td>NA</td>
</tr>
<tr>
<td>Vapour pressure (°C):</td>
<td>NA</td>
</tr>
<tr>
<td>Density (g/cm3):</td>
<td>1.1</td>
</tr>
<tr>
<td>Bulk density (kg/m3):</td>
<td>NA</td>
</tr>
<tr>
<td>Water solubility (20°C in g/l):</td>
<td>slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient:</td>
<td>NA</td>
</tr>
<tr>
<td>n-Octanol/Water (log Po/w):</td>
<td>NA</td>
</tr>
<tr>
<td>Viscosity, dynamic (mPa s):</td>
<td>13 (80°C)</td>
</tr>
<tr>
<td>Dust explosion hazard:</td>
<td>NA</td>
</tr>
<tr>
<td>Explosion limits:</td>
<td>NA</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid: Avoid exposure to heat and light. Take necessary actions to avoid static electricity discharge.

10.2 Materials to avoid: Oxidizing materials, strong acids and strong bases

10.3 Hazardous decomposition products: Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

11. TOXICOLOGICAL INFORMATION

11.1 Toxicokinetics, metabolism and distribution: NA

11.2 Acute effects (toxicity tests)

<table>
<thead>
<tr>
<th>Component</th>
<th>LD₅₀ Oral</th>
<th>LD₅₀ Dermal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Urethane acrylate oligomer</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>Isobornyl acrylate</td>
<td>NA</td>
<td>NA</td>
</tr>
</tbody>
</table>

Irritation to respiratory tract: irritating
Skin irritation: irritating
Eye irritation: irritating
Sensitisation: Causes sensitisation

11.3 Experiences made in practice
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

11.4 General remarks:
Carcinogenicity: None of this product’s components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP.
12. ECOLOGICAL INFORMATION

12.1 Ecotoxicity: The aquatic toxicity of the product is unknown; however based on components, it is predicted that this material may be harmful to aquatic organisms or cause long-term adverse effects in the aquatic environment. Prevent contamination of soil, drains and surface waters. No ecotoxicity data are available for this product’s components.

12.2 Mobility: No information available for product.

12.3 Persistence and degradability: No information available for product.

12.4 Results of PBT assessment: No information available for product

12.5 Other adverse effects: No information available for product

13. DISPOSAL CONSIDERATIONS

13.1 Appropriate disposal / Product: Do not contaminate drains, soil or surface waters with this material or its container. Reduce waste by attempting to utilize product completely. Dispose of this container and its contents in accordance with all local, state, and federal regulations. Do not reuse or refill.

13.2 Waste codes / waste designations according to EWC / AVV: 070208

13.3 Additional information: Prior to disposal 3D Systems recommends consulting an approved waste disposal firm to ensure regulatory compliance.

14. TRANSPORT INFORMATION

14.1 Land transport (ADR/RID/GGVSE): Not Regulated

14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

14.3 Air transport (ICAO-IATA/DGR): Not Regulated

14.4 US Department of Transportation (DOT): Not Regulated

15. REGULATORY INFORMATION

15.1 EU regulations
EINEC/ELINCS/NLP: All materials are listed
REACH Annex XVII: None listed

15.2 National regulations
Wassergefährdungsklasse (water hazard class, Germany): WGK 2: Hazard to waters

15.3 US FEDERAL
TSCA: All materials are listed on the TSCA Inventory and are not subject to TSCA requirements
SARA 302 EHS List (40 CFR 355 Appendix A): None listed
SARA 313 (40 CFR 372.65): None listed
CERCLA (40 CFR 302.4): None listed

15.4 Australian regulations
SUSDP, Industrial Chemicals Act 1989:
Australian Inventory of Chemical Substances, AICS: Listed
15.5 Japanese regulations

<table>
<thead>
<tr>
<th>Chemical Risk Information platform (CHRIP)</th>
<th>Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Industrial Health and Safety Law Hazardous material</td>
<td>not applicable</td>
</tr>
<tr>
<td>Organic solvent poison prevention rule</td>
<td>not applicable</td>
</tr>
<tr>
<td>Ordinance on prevention of hazard due to specified chemical substances</td>
<td>not applicable</td>
</tr>
<tr>
<td>Lead Poisoning Prevention Rule</td>
<td>not applicable</td>
</tr>
<tr>
<td>Poison and Deleterious Substance Control law</td>
<td>not applicable</td>
</tr>
<tr>
<td>PRTR and Promotion of Chemical Management law (PRTR Law)</td>
<td>no listed components</td>
</tr>
<tr>
<td>Fire Services Act Category 4, Class 3, oil</td>
<td>not applicable</td>
</tr>
<tr>
<td>Explosives Law</td>
<td>not applicable</td>
</tr>
<tr>
<td>High pressure gas safety law</td>
<td>not applicable</td>
</tr>
<tr>
<td>Export Trade Control Order</td>
<td>not applicable</td>
</tr>
<tr>
<td>Waste Disposal and Public Cleaning Law applicable. Before disposal, consult an approved waste disposal operative to ensure regulatory compliance.</td>
<td></td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

16.1 Relevant Hazard Statements (number and full text) referred to in sections 2 and 3 (according to (EC) No. 1272/2008):

- H315: Causes skin irritation
- H319: Causes serious eye irritation
- H335: May cause respiratory irritation
- H412: Harmful to aquatic life with long lasting effects
- H411: Toxic to aquatic life with long lasting effects

16.2 Further information:

SDS Creation Date: July 2, 2012
SDS Revision #: 05-A
SDS Revision Date: September 25, 2020
Reason for Revision: Update header, sections 1, 2, 3, 14, 15, 16

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803.326.3900 (Outside the U.S. GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)
+44 144-2282600 (Europe GMT+01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

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