1. IDENTIFICATION OF THE PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the mixture:  Accura Xtreme

1.2 Use of the preparation:  For SLA systems

1.3 Company/undertaking identification:

<table>
<thead>
<tr>
<th>Company/Undertaking</th>
<th>Address</th>
<th>Contact Information</th>
<th>Chemical Emergency</th>
</tr>
</thead>
<tbody>
<tr>
<td>3D Systems, Inc.</td>
<td>333 Three D Systems Circle Rock Hill, South Carolina U.S.A.</td>
<td>Phone: 803.326.3900 or Toll-free Phone: 800.793.3669 e-mail: <a href="mailto:moreinfo@3dsystems.com">moreinfo@3dsystems.com</a></td>
<td>Chemical Emergency: 800.424.9300 – Chemtrec</td>
</tr>
<tr>
<td>3D Systems Europe Ltd.</td>
<td>200 Maylands Avenue Hemel Hempstead</td>
<td>Phone: +44 144-2282600 e-mail: <a href="mailto:moreinfo@3dsystems.com">moreinfo@3dsystems.com</a></td>
<td>Chemical Emergency: +44 144-2282600</td>
</tr>
<tr>
<td>3D Systems Asia-Pacific</td>
<td>30-32 Ceylon St</td>
<td>Phone: +61 3 9819 4422 e-mail: <a href="mailto:moreinfo@3dsystems.com">moreinfo@3dsystems.com</a></td>
<td>Chemical Emergency: +61 3 9819 4422</td>
</tr>
<tr>
<td>3D Systems Europe Ltd.</td>
<td>200 Maylands Avenue Hemel Hempstead</td>
<td>Phone: +44 144-2282600 e-mail: <a href="mailto:moreinfo@3dsystems.com">moreinfo@3dsystems.com</a></td>
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<td>Chemical Emergency: +61 3 9819 4422</td>
</tr>
</tbody>
</table>

2. HAZARDS IDENTIFICATION

2.1 Classification


Physical Hazard:  None

Health Hazard:

<table>
<thead>
<tr>
<th>Health Hazard</th>
<th>Category</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serious eye irritation</td>
<td>Category 2</td>
<td>H319</td>
</tr>
<tr>
<td>Skin irritation</td>
<td>Category 2</td>
<td>H315</td>
</tr>
<tr>
<td>Skin Sensitization</td>
<td>Category 1</td>
<td>H317</td>
</tr>
</tbody>
</table>

Environmental Hazard:

<table>
<thead>
<tr>
<th>Environmental Hazard</th>
<th>Category 3</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquatic environment – long-term hazard</td>
<td>Category 3</td>
<td>H412</td>
</tr>
</tbody>
</table>

2.2 Label Elements

Regulation (EC) No, 1272/2008:

Hazard pictograms and signal word:

![GHS07]

Signal word: Warning

Hazard determining components of labelling:

3,4- Epoxycyclohexylmethyl 3,4-epoxycyclohexane carboxylate, 1,6-bis(2,3-epoxypropoxy)hexane, ether di-acrylate, propylene carbonate, Mixed triarylsulfonium salts.

Hazard statements:

H319:  Causes serious eye irritation.
H315:  Causes skin irritation.
H317:  May cause an allergic skin reaction.
H412:  Harmful to aquatic life with long-lasting effects.
Precautionary statements:

Prevention:
P260: Do not breathe dust/fume/gas/mist/vapors/spray.
P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P264: Wash contaminated skin thoroughly after handling.
P273: Avoid release to the environment.

Response:
P321: Specific treatment: Wash contaminated skin with soap and water. Wash eyes with clean water for about 15 minutes.
P302 + P352: IF ON SKIN: Wash with plenty of soap and water.
P333 + P313: If skin irritation or rash occurs: Get medical advice/attention.
P362: Take off contaminated clothing and wash before reuse.
P310: Immediately call a POISON CENTER or doctor/physician.

Storage:
None.

Disposal:
P501: Dispose of contents/container in accordance with local/state/regional regulations.

Supplementary Information:
Safety information:
Do not eat, drink or smoke when using this product.
Storage information:
Protect from sunlight. Store in a well-ventilated place.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Chemical characterization:
Description: Organic mixture

3.2 Dangerous components:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No</th>
<th>EC-No</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>3,4- Epoxycyclohexylmethyl 3,4-epoxycyclohexane</td>
<td>2386-87-0</td>
<td>219-207-4</td>
<td>30-40</td>
<td>Skin Sensitization Category 1, H 317</td>
</tr>
<tr>
<td>carboxylate</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,6-bis(2,3-epoxypropoxy)hexane</td>
<td>16096-31-4</td>
<td>240-260-4</td>
<td>15-25</td>
<td>Eye Irrit. Category 2, H319</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Sensitization Category 1, H 315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aqu. Chron. Category 3, H 412</td>
</tr>
<tr>
<td>Ether di-acrylate</td>
<td>Proprietary</td>
<td>Proprietary</td>
<td>20-30</td>
<td>Skin Sensitization Category 1, H 317</td>
</tr>
<tr>
<td>Propylene carbonate</td>
<td>108-32-7</td>
<td>219-207-4</td>
<td>1-10</td>
<td>Eye Irrit Category 2 - H319</td>
</tr>
<tr>
<td>Mixed triarylsulfonium salts</td>
<td>71449-78-0</td>
<td>931-161-3</td>
<td>1-10</td>
<td>Skin Sensitization Category 1 - H317</td>
</tr>
<tr>
<td></td>
<td>89452-37-9</td>
<td></td>
<td></td>
<td>Aquatic Acute Category 1 - H400</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic Category 1 - H410</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 General Information: Ensure that eyewash stations and safety showers are close to the workstation location.

4.2 In case of inhalation: May cause respiratory irritation. Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.
4.3 In case of skin contact: May cause irritation or sensitization by skin contact, including redness and/or swelling. Immediately flush skin with plenty of soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.

4.4 In case of eye contact: Irritating to eyes. Causes redness, swelling and pain. Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

4.5 In case of ingestion: Irritating to mouth, throat and stomach. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

4.6 Self-protection of the first aider: Put on appropriate protective equipment (see section 8). Move exposed person to fresh air. Remove contaminated clothing and shoes.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media: Water mist, dry chemical, carbon dioxide, or appropriate foam.

5.2 Extinguishing media which must not be used for safety reasons: High volume water jet.

5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases: Thermal decomposition products can include CO₂, CO and smoke.

5.4 Special protective equipment for fire-fighters: Wear full protective clothing, including helmet, self-contained positive-pressure or pressure demand breathing apparatus, protective clothing and facemask.

5.5 Additional information: Move container from area if it can be done without risk. Cool containers with water spray. Avoid inhalation of material or combustion by-products.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions: Keep unnecessary personnel away. Wear appropriate protective equipment and clothing. Consult expert immediately.

6.2 Environmental precautions: Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. In case of contamination of aquatic environment inform local authorities.

6.3 Methods for cleaning up: Wear appropriate protective equipment and clothing. Absorb spillage with suitable absorbent materials. Place all waste in an appropriate container for disposal. The material and its container must be disposed of as hazardous waste. Keep away from sources of ignition.

7. HANDLING AND STORAGE

7.1 Handling: Provide adequate ventilation. Use suitable protective equipment. Avoid contact with skin and eyes. Do not breathe vapors or mist. Avoid ignition sources. Do not allow to enter drains or watercourses.

7.2 Storage: Store sealed in the original container at room temperature. Keep this material indoors in a cool, dry, well ventilated place. Store out of direct sunlight or UV light sources. Storage Temperature: below 35 °C / 95 °F. Storage class 10, environmentally hazardous liquids.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure limit values:

General Product Information: No occupational exposure limits (PEL/TWA) have been established for this product.
Component Analysis:

<table>
<thead>
<tr>
<th>Component</th>
<th>Component Manufacturer IEL (Internal Exposure Limit)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3,4- Epoxycyclohexylmethyl 3',4'-epoxycyclohexane carboxylate</td>
<td>NA</td>
</tr>
<tr>
<td>Propylene Carbonate</td>
<td>NA</td>
</tr>
<tr>
<td>1,6-bis(2,3-epoxypropoxy)hexane</td>
<td>NA</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Technical measures to prevent exposure: Use local exhaust ventilation.
Instructual measures to prevent exposure: When using, do not eat, drink or smoke. Wash hands after handling and before eating, smoking and using the lavatory and at the end of the day.

Personal protection equipment:
Respiratory protection: If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified respiratory protection must be provided (e.g. 3M 6000 with organic vapor cartridge A2 or half mask 3M 4251).
Hand protection: Use impervious nitrile gloves.
Eye protection: Wear safety glasses or chemical goggles.
Body protection: Use apron and closed shoes.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Appearance:
Physical state: Liquid
Colour: Dark grey
Odour: Mild

9.2 Important health, safety and environmental information
pH (20 °C): NA
Melting point/range (°C): NA
Boiling point/range (°C): NA
Flash point (°C): 239°C
Ignition temperature (°C): NA
Vapour pressure (°C): NA
Density (g/cm³): 1.1
Bulk density (kg/m³): NA
Water solubility (20°C in g/l): slightly soluble
Partition coefficient: NA
n-Octanol/Water (log Po/w): NA
Viscosity, dynamic (mPas): 200-300 (30°C)
Dust explosion hazard: NA
Explosion limits: NA

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid: Avoid exposure to heat and light. Take necessary actions to avoid static electricity discharge.
10.2 Materials to avoid: Oxidizing materials, strong acids and strong bases
10.3 Hazardous decomposition products: Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

11. TOXICOLOGICAL INFORMATION

11.1 Toxicokinetics, metabolism and distribution: NA
11.2 Acute effects (toxicity tests)

<table>
<thead>
<tr>
<th>Component</th>
<th>LD$_{50}$ Oral</th>
<th>LD$_{50}$ Dermal</th>
</tr>
</thead>
<tbody>
<tr>
<td>3,4-Epoxycyclohexylmethyl 3',4'-epoxycyclohexane carboxylate</td>
<td>5000 mg/kg (rats)</td>
<td>&gt;23400 mg/kg (rabbits)</td>
</tr>
<tr>
<td>1,6-bis(2,3-epoxypropoxy)hexane</td>
<td>&gt; 8,500 mg/Kg (rats)</td>
<td>&gt; 4,900 mg/Kg (rabbits)</td>
</tr>
<tr>
<td>Propylene Carbonate</td>
<td>20700 mg/kg (mouse)</td>
<td>&gt;20 ml/kg (rabbit)</td>
</tr>
</tbody>
</table>

Irritant and corrosive effects: Irritating
Irritation to respiratory tract: NA
Sensitisation: Causes sensitisation

11.3 Experiences made in practice
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

11.4 General remarks:
Carcinogenicity: None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP.

12. Ecological information

12.1 Ecotoxicity: The aquatic toxicity of the product is unknown; however based on components, it is predicted that this material may be toxic to aquatic organisms or cause long-term adverse effects in the aquatic environment. Prevent contamination of soil, drains and surface waters.

<table>
<thead>
<tr>
<th>Component</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>3,4-Epoxycyclohexylmethyl 3,4-epoxycyclohexane carboxylate</td>
<td>EC$_{50}$/48h – 40 mg/l (daphnia magna)</td>
</tr>
<tr>
<td></td>
<td>LC$_{50}$/96h – 24 mg/l (onkorynchus mykiss)</td>
</tr>
<tr>
<td>1,6-bis(2,3-epoxypropoxy)hexane</td>
<td>EC$_{50}$/48h – 47 mg/l (daphnia)</td>
</tr>
<tr>
<td></td>
<td>LC$_{50}$/96h – 30 mg/l (leuciscus idus)</td>
</tr>
</tbody>
</table>

12.2 Mobility: No information available for product.

12.3 Persistence and degradability: No information available for product.

12.4 Results of PBT assessment: No information available for product

12.5 Other adverse effects: No information available for product

13. DISPOSAL CONSIDERATIONS

13.1 Appropriate disposal / Product: Do not contaminate drains, soil or surface waters with this material or its container. Reduce waste by attempting to utilize product completely. Dispose of this container and its contents in accordance with all local, state, and federal regulations. Do not reuse or refill.

13.2 Waste codes / waste designations according to EWC / AVV: 070208

13.3 Appropriate packaging: NA

13.4 Additional information: Prior to disposal 3D Systems recommends consulting an approved waste disposal firm to ensure regulatory compliance.

14. TRANSPORT INFORMATION

14.1 Land transport (ADR/RID/GGVSE): Not Regulated

14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

14.3 Air transport (ICAO-IATA/DGR): Not Regulated

14.4 Department of Transportation (DOT): Not Regulated
15. REGULATORY INFORMATION

15.1 EU regulations
EINEC/ELINCS/NLP: All the chemical substance are listed or exempt from registration.
REACH Annex XVII: None listed

15.2 EU National regulations
Wassergefährdungsklasse (water hazard class, Germany): WGK 2: Hazard to waters

15.3 US FEDERAL
TSCA: All components listed or exempt from listing.
TSCA - 5(a) Significant New Use Rule List of Chemicals: None
US. Toxic Substances Control Act (TSCA) Section 12(b): None
SARA 302 EHS List (40 CFR 355 Appendix A): None listed
SARA 313 (40 CFR 372.65): None listed
CERCLA (40 CFR 302.4): None listed
SARA 302 EHS List (40 CFR 355 Appendix A): None listed
SARA 313 (40 CFR 372.65): None listed
CERCLA (40 CFR 302.4): None listed

15.4 International regulations: All components of this product are registered or exempt from registration according to chemical regulations in Australia, Canada, China, European Union, Japan, New Zealand, Philippines, South Korea, Switzerland, Taiwan and United States.

15.5 Japanese regulations
Chemical Risk Information platform (CHRIP) Listed
Industrial Health and Safety Law
Hazardous material
Organic solvent poison prevention rule
Ordinance on prevention of hazard due to specified chemical substances
Lead Poisoning Prevention Rule not applicable

Poison and Deleterious Substance Control law not applicable
PRTR and Promotion of Chemical Management law (PRTR Law) antimony compounds: hazardous substance
Class 1 designated substances (Cabinet Order 25, antimony and its compounds, excludes materials containing ≤1%)

Fire Services Act Category 4, Class 4, oil
Explosives Law not applicable
High pressure gas safety law not applicable
Export Trade Control Order not applicable
Waste Disposal and Public Cleaning Law Applicable. Before disposal, consult an approved waste disposal operative to ensure regulatory compliance.

16. OTHER INFORMATION

16.1 Relevant Hazard Statements (number and full text) referred to in sections 2 and 3 (according to (EC) No. 1272/2008):
H315: Causes skin irritation
H317: May cause an allergic skin reaction
H319: Causes serious eye irritation
H400: Very toxic to aquatic life
H410: Very toxic to aquatic life with long-lasting effects
H412: Harmful to aquatic life with long-lasting effects
16.2 Further information:
SDS Creation Date: July 3, 2007
SDS Revision #: 09-A
SDS Revision Date: June 29, 2020
Reason for Revision: Update header, section 1, 2, 3, 8, 11, 12, 14, 15, 16.

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+44 144-2282600 (Europe GMT+01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

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