1. IDENTIFICATION OF THE PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the mixture: Accura® Sapphire

1.2 Use of the preparation: For use with SLA® Systems

1.3 Company/undertaking identification:

<table>
<thead>
<tr>
<th>3D Systems, Inc.</th>
<th>3D Systems Europe Ltd.</th>
</tr>
</thead>
<tbody>
<tr>
<td>333 Three D Systems Circle</td>
<td>Mark House, Mark Road</td>
</tr>
<tr>
<td>Rock Hill, South Carolina U.S.A.</td>
<td>Hemel Hempstead</td>
</tr>
<tr>
<td>Phone: 803.326.3900 or</td>
<td>Herts HP2 7</td>
</tr>
<tr>
<td>Toll-free Phone: 800.793.3669</td>
<td>United Kingdom</td>
</tr>
<tr>
<td>Chemical Emergency:</td>
<td>Phone: +44 144-2282600</td>
</tr>
<tr>
<td>800.424.9300 – Chemtrec (US)</td>
<td>Chemical Emergency:</td>
</tr>
<tr>
<td></td>
<td>+1.703.527.3887 - Chemtrec</td>
</tr>
</tbody>
</table>

2. HAZARDS IDENTIFICATION

2.1 Classification

<table>
<thead>
<tr>
<th>GHS: Regulation (EC) No. 1272/2008, HazCom 2012:</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Eye irritation</strong></td>
</tr>
<tr>
<td><strong>Skin Sensitization</strong></td>
</tr>
<tr>
<td><strong>Aquatic environment – long-term hazard</strong></td>
</tr>
</tbody>
</table>

Regulation (EC) 67/548/EEC and 1999/45/EC:

Xi, R 36, R 43, R 52/53

2.2 Label Elements

Regulation (EC) No, 1272/2008:

Hazard pictograms and signal word:

![GHS07](image)

Signal word: Warning

**Hazard determining components of labelling:**

4,4’-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropene

**Hazard statements:**

H319: Causes serious eye irritation

H317: May cause an allergic skin reaction

H412: Harmful to aquatic life with long lasting effects

**Precautionary statements:**

P280: Wear protective gloves, protective clothing, eye protection

P302+350: If on skin, wash with soap and water

P305+351+338: If in eyes, rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing

P410+403: Protect from sunlight. Store in a well-ventilated place

P501: Dispose of contents/container in accordance with local/regional regulations
NFPA Ratings
0 = Minimal
1 = Slight
2 = Moderate
3 = Serious
4 = Severe

Hazardous Materials Identification System (HMIS):
(Degree of hazard: 0 = low, 4 = extreme):
Health 2
Flammability 1
Physical Hazards 1
Personal Protection:
Skin, eye protection

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Chemical characterization:
Description: Organic mixture

3.2 Dangerous components:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No</th>
<th>EC-No</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4' Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane</td>
<td>30583-72-3</td>
<td>30583-72-3 30583-72-3 (NLP)</td>
<td>35-55</td>
<td>Skin Sens 1, H317, Aqu. Chron. 3, H 412, R43, 52/53</td>
</tr>
<tr>
<td>3-ethyl-3-hydroxymethyl-oxetane</td>
<td>3047-32-3</td>
<td>221-254-0</td>
<td>15-25</td>
<td>Eye Irrit. 2, H319, Xi, R36</td>
</tr>
<tr>
<td>Mixture containing triarylsulfonium salt: 50% propylene carbonate, 50% mixed triarylsulfonium hexafluorophosphate salts</td>
<td>109037-77-6</td>
<td>403-490-8</td>
<td>2-6</td>
<td>Eye Irrit. 2, H319, Skin Sens 1, H317, Aqu. Acute 1, H400, Aqu. Chron.1, H410, XI, N R36-43-50/53</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 General Information: Ensure that eyewash stations and safety showers are close to the workstation location.

4.2 In case of inhalation: May cause respiratory irritation. Move affected person to fresh air. If respiratory irritation occurs, if breathing becomes difficult seek medical attention immediately.

4.3 In case of skin contact: May cause irritation or sensitization by skin contact, including redness and/or swelling. Immediately flush skin with plenty of soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.

4.4 In case of eye contact: Irritating to eyes. Causes redness, swelling and pain. Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if symptoms persist.

4.5 In case of ingestion: Irritating to mouth, throat and stomach. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

4.6 Self-protection of the first aider: Put on appropriate protective equipment (see section 8). Move exposed person to fresh air. Remove contaminated clothing and shoes.
5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media: Water mist, dry chemical, carbon dioxide, or appropriate foam.

5.2 Extinguishing media which must not be used for safety reasons: High volume water jet.

5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases: Thermal decomposition products can include CO\(_2\), CO and smoke.

5.4 Special protective equipment for fire-fighters: Wear full protective clothing, including helmet, self-contained positive-pressure or pressure demand breathing apparatus, protective clothing and facemask.

5.5 Additional information: Move container from area if it can be done without risk. Cool containers with water spray. Avoid inhalation of material or combustion by-products.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions: Keep unnecessary personnel away. Wear appropriate protective equipment and clothing. Consult expert immediately.

6.2 Environmental precautions: Stop the flow of material, if this is without risk. Ventilate contaminated area. Eliminate sources of ignition. In case of contamination of aquatic environment inform local authorities.

6.3 Methods for cleaning up: Wear appropriate protective equipment and clothing. Absorb spillage with suitable absorbent materials. Place all waste in an appropriate container for disposal. The material and its container must be disposed of as hazardous waste. Keep away from sources of ignition.

7. HANDLING AND STORAGE

7.1 Handling: Provide adequate ventilation. Use suitable protective equipment. Avoid contact with skin and eyes. Do not breathe vapors or mist. Avoid ignition sources. Do not allow to enter drains or watercourses.

7.2 Storage: Store sealed in the original container at room temperature. Keep this material indoors in a cool, dry, well ventilated place. Store out of direct sunlight or UV light sources. Storage Temperature: below 35 °C / 95 °F. Storage class 10, environmentally hazardous liquids.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure limit values:

General Product Information: No occupational exposure limits (PEL/TWA) have been established for this product.

Component Analysis:

<table>
<thead>
<tr>
<th>Component</th>
<th>Component Manufacturer IEL (Internal Exposure Limit)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’.Isopropylidenedicyclosaxanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane</td>
<td>NA</td>
</tr>
<tr>
<td>Sulfonium salt mixture</td>
<td>NA</td>
</tr>
<tr>
<td>3-ethyl-3-hydroxymethyl-oxetane</td>
<td>NA</td>
</tr>
<tr>
<td>Mixture containing triarylsulfonium salt: 50% propylene carbonate, 50% mixed triarylsulfonium hexafluorophosphate salts</td>
<td>NA</td>
</tr>
</tbody>
</table>
8.2 Exposure controls

Technical measures to prevent exposure: Use explosion-proof local exhaust ventilation.

Instructual measures to prevent exposure: When using, do not eat, drink or smoke. Wash hands after handling and before eating, smoking and using the lavatory and at the end of the day.

Personal protection equipment:

Respiratory protection: If ventilation cannot effectively keep vapor concentrations below established limits, appropriate certified respiratory protection must be provided.

Hand protection: Use impervious nitrile gloves.

Eye protection: Wear safety glasses or chemical goggles.

Body protection: Use apron and closed shoes.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Appearance:
 Physical state: Liquid
 Colour: Blue
 Odour: Mild

9.2 Important health, safety and environmental information

pH (20 °C): NA
Melting point/range (°C): NA
Boiling point/range (°C): NA
Flash point (°C): 131°C
Ignition temperature (°C): NA
Vapour pressure (°C): NA
Density (g/cm³): 1.08 g/cm³
Bulk density (kg/m³): NA
Water solubility (20°C in g/l): slightly soluble
Viscosity, dynamic (mPa s): 180 (30°C)
Dust explosion hazard: NA
Explosion limits: NA

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid: Avoid exposure to heat and light. Take necessary actions to avoid static electricity discharge.

10.2 Materials to avoid: Oxidizing materials, strong acids and strong bases

10.3 Hazardous decomposition products: Carbon dioxide, carbon monoxide and other toxic fumes can be released at high temperatures or upon burning.

11. TOXICOLOGICAL INFORMATION

11.1 Toxicokinetics, metabolism and distribution: NA

11.2 Acute effects (toxicity tests)

<table>
<thead>
<tr>
<th>Component</th>
<th>LD₅₀ Oral (mg/kg)</th>
<th>LD₅₀ Dermal (mg/kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Iso</td>
<td>&gt;5300 (rat)</td>
<td>&gt;2000 (rabbit)</td>
</tr>
<tr>
<td>propilidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sulfonium salt mixture</td>
<td>&gt;5000 (rat)</td>
<td>&gt;2000 (rat)</td>
</tr>
<tr>
<td>3-ethyl-3-hydroxymethyl-oxetane</td>
<td>&gt;2000 (rat)</td>
<td>NA</td>
</tr>
</tbody>
</table>
Irritant and corrosive effects: Irritating
Irritation to respiratory tract: NA
Sensitisation: Causes sensitisation

11.3 Experiences made in practice: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

11.4 General remarks: Carcinogenicity: None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP.

12. Ecological information

12.1 Ecotoxicity: The aquatic toxicity of the product is unknown; however based on components, it is predicted that this material may be harmful to aquatic organisms or cause long-term adverse effects in the aquatic environment. Prevent contamination of soil, drains and surface waters.

<table>
<thead>
<tr>
<th>Component</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sulfonium salt mixture</td>
<td>EC50/48h – 0.2 mg/l (daphnia)</td>
</tr>
<tr>
<td></td>
<td>LC50/96h- 2.3 mg/l (poecilia reticulata)</td>
</tr>
<tr>
<td>4,4’.Isopropylidenedicyclohexanol, oligomeric reaction products with 1-</td>
<td>LC/EC/IC 50: 1-10 mg/l</td>
</tr>
<tr>
<td>chloro-2,3-epoxypropane</td>
<td></td>
</tr>
</tbody>
</table>

12.2 Mobility: No information available for product.

12.3 Persistence and degradability: No information available for product.

12.4 Results of PBT assessment: No information available for product

12.5 Other adverse effects: No information available for product

13. DISPOSAL CONSIDERATIONS

13.1 Appropriate disposal / Product: Do not contaminate drains, soil or surface waters with this material or its container. Reduce waste by attempting to utilize product completely. Dispose of this container and its contents in accordance with all local, state, and federal regulations. Do not reuse or refill.

13.2 Waste codes / waste designations according to EWC / AVV: 070208

13.3 Appropriate packaging: NA

13.4 Additional information: Prior to disposal 3D Systems recommends consulting an approved waste disposal firm to ensure regulatory compliance.

14. TRANSPORT INFORMATION

14.1 Land transport (ADR/RID/GGVSE): Not regulated

14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

14.3 Air transport (ICAO-IATA/DGR): Not Regulated
15. REGULATORY INFORMATION

15.1 EU regulations
EINEC/ELINCS/NLP: All materials are listed
REACH Annex XVII: None listed

15.2 EU- National regulations
Wassergefährdungsklasse (water hazard class, Germany): WGK 2: Hazard to waters

15.3 US FEDERAL
TSCA: All materials are listed on the TSCA Inventory or are not subject to TSCA requirements
SARA 302 EHS List (40 CFR 355 Appendix A): None listed
SARA 313 (40 CFR 372.65): None listed
CERCLA (40 CFR 302.4): None listed

15.4. Australian regulations
SUSDP, Industrial Chemicals Act 1989:
Australian Inventory of Chemical Substances, AICS: Listed

15.5. Japanese regulations
Industrial Health and Safety Law Article 57-2
Hazardous material not applicable
Organic solvent poison prevention rule not applicable
Ordinance on prevention of hazard due to specified chemical substances not applicable
Lead Poisoning Prevention Rule not applicable
Poison and Deleterious Substance Control law not applicable
PRTR and Promotion of Chemical Management law (PRTR Law) no listed components
Fire Services Act Category 4, Class 3, oil
Explosives Law not applicable
High pressure gas safety law not applicable
Export Trade Control Order applicable
Waste Disposal and Public Cleaning Law applicable, industrial waste

OTHER INFORMATION

16.1 Relevant Hazard Statements (number and full text) referred to in sections 2 and 3 (according to (EC) No. 1272/2008):
Skin sens. 1, H 317- Skin sensitization, category 1: May cause an allergic skin reaction
Eye Irrit. 2, H319- Eye irritation, category 2: Causes serious eye irritation
Aqu. Acute 1, H400: Aquatic environment- acute hazard, category 1: Very toxic to aquatic life
Aqu. Chron.1, H410; Aquatic environment:- long term hazard, category 1: Very toxic to aquatic life with long lasting effects
Aqu.Chron. 3, H412: Aquatic environment:- long term hazard, category 3: Harmful to aquatic life with long lasting effects

Relevant R-Phrases (number and full text) referred to in sections 2 and 3:
R36: Irritating to eyes, R43: May cause sensitization by skin contact
R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment
16.2 Further information:
SDS Creation Date:........November 25, 2011
SDS Revision #: .........03-A
SDS Revision Date:.......April 16, 2014
Reason for Revision: ...Classification update

www.3dsystems.com
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803.326.3900 (Outside the U.S. GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)
+44 144-2282600 (Europe GMT+01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

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