

Subject: **Figure 4® Standalone, Figure 4® Jewelry**

Managing long-term idle periods for your printer

Issue:

In the event in which your printer will be off for one month or more, there are certain steps that are recommended to prevent issues from occurring upon starting the machine after the extended shut down.

Solution:

To properly prepare your printer for long-term storage of one month or more:

1. Power down the printer.
2. Remove the resin tray and store in its garage.



NOTE: A full resin tray may be stored, properly covered, for three months. After three months of idle storage, dispose of the material according to all government regulations and clean the resin tray.

To bring the printer back up properly after extended idle time of one month or more:

1. Install the resin tray. Stir material stored in the resin tray per your printer's User Guide:

[Figure 4 Standalone](#)
[Figure 4 Jewelry](#)

2. Power on printer.

If you were unable to perform these steps prior to leaving the printer for an extended time, when you arrive back after your absence:

1. Discard the material currently in the resin tray according to all government regulations.
2. Clean the resin tray according to the instructions in your printer's User Guide.
3. Inspect the resin tray for punctures or marks around the area where it sits on the Membrane Interface Lip. If all looks good, reinsert the tray and begin printing. If the tray is damaged, or if you are unsure if it is damaged, use a new resin tray and contact your reseller.