

Subject:**Figure 4® Standalone**

A new material for Figure 4 Standalone is now available alongside a 3D Sprint™ database update: TOUGH-BLK 20.

Issue:

Figure 4™ TOUGH-BLK 20 is a rigid, black plastic with industry-leading UV stability. TOUGH BLK 20 is ideal for high-performance, functional prototyping applications. A new 3D Sprint database update is available for customers to download that will add the TOUGH-BLK 20 print material and build style.

Solution:

1. Download and install the database update, according to the [instructions in the User Guide](#).
2. Ensure you read the following updated sections of the printer's User Guide, as they provide vital information for printing, cleaning, and post-curing your parts:
 - a) [Print Material Bottles](#)
 - b) [Mix/Stir the Print Material](#)
 - c) [Resin Tray Material Cross-Usage](#)
 - d) [Cleaning Chart](#)
 - e) [Best Practices](#)
3. Ensure that you visit [this page to view helpful videos](#) on 3D Sprint usage for Figure 4.