

# Customer Information Bulletin



CIB00146, Rev A  
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## Subject:

**Figure 4® Modular**

A new material for Figure 4 Modular is now available alongside a 3D Sprint™ database update: TOUGH-BLK 20.

## Issue:

Figure 4™ TOUGH-BLK 20 is a rigid, black plastic with industry-leading UV stability. TOUGH BLK 20 is ideal for high-performance, functional prototyping applications. A new 3D Sprint database update is available for customers to download that will add the TOUGH-BLK 20 print material and build style.

## Solution:

1. Download and install the database update, according to the [instructions in the User Guide](#).
2. Ensure you read the following updated sections of the printer's User Guide, as they provide vital information for printing, cleaning, and post-curing your parts:
  - a) [Figure 4 Material Cartridges](#)
  - b) [Premix Resin Before Cartridge Installation](#)
  - c) [Resin Tray Material Cross-Usage](#)
  - d) [Figure 4 Cleaning Charts](#)
  - e) [Material Curing Chart](#)
  - f) [Best Practices](#)
3. Ensure that you visit [this page to view helpful videos](#) on 3D Sprint usage for Figure 4.