

**Subject:****Figure 4® Modular**

New Figure 4 Modular features available in 3D Sprint® material update.

**Issue:**

The update will add the following features:

Figure 4® Rigid White – new material and build style - Opaque rigid white production-grade plastic for same-day parts. This biocompatible-capable material provides a smooth surface finish, long-term environmental stability, and long-lasting, clean white color.

Figure 4® PRO-BLK 10 – new Premium Plus and Premium Thick build styles.

Figure 4® HI TEMP 300-AMB – new Premium Plus build style

The intention of the **Premium Plus** build style is to further open the print capability tools so the user may print parts or platforms of parts that may have previously been difficult within the system using Draft, Standard, or Premium build styles.

The intention of the **Premium Thick** build style is to further open the print capability tools so the user may print very thick parts that would not have been possible within the system using Draft, Standard or Premium build styles.

**Solution:**

1. Upgrading to 3D Sprint 3.0 is required BEFORE installing this update.
2. After installing 3D Sprint 3.0 and identifying the Figure 4 Modular as your printer, the application will prompt you to perform the material update. You can choose whether or not to install this update.
3. If you cannot upgrade to 3D Sprint 3.0, contact 3D Systems Service.
3. Ensure you read the following updated sections of the printer's User Guide, as they provide vital information for printing, cleaning, and post-curing your parts:
  - a) [Print Material Cartridges](#)
  - b) [Premix Material Before Cartridge Installation](#)
  - c) [Post Processing](#)
  - d) [Best Practices](#)
  - e) Ensure that you visit [this page to view helpful videos](#) on 3D Sprint usage for Figure 4 Modular.