

Subject:**Figure 4® Modular**

New Figure 4 Modular features available in 3D Sprint® material update.

Issue:

The update will add the following features:

Figure 4® RUBBER-65A BLK – A mid-tear strength, production-grade rubber combined with Shore 65A hardness and a high elongation at break.

Figure 4® HI TEMP 300-AMB – A new **Mold** build style has been added for the creation of master patterns for silicone molds.

Solution:

1. Upgrading to 3D Sprint 2.13 is required BEFORE installing this update.
2. After installing 2.13 and identifying the Figure 4 Modular as your printer, the application will prompt you to perform the material update. You can choose whether or not to install this update.
3. Ensure you read the following updated sections of the printer's User Guide, as they provide vital information for printing, cleaning, and post-curing your parts:
 - a) [Print Material Cartridges](#)
 - b) [Premix Material Before Cartridge Installation](#)
 - c) [Post Processing](#)
 - d) [Best Practices](#)
 - e) Ensure that you visit [this page to view helpful videos](#) on 3D Sprint usage for Figure 4 Modular.