

Figure 4[®] Jewelry 3D Printer

Congratulations on your acquisition of the Figure 4 Jewelry 3D printer from 3D Systems! We are confident you will enjoy the many benefits of in-house 3D printing for years to come with your new Figure 4 system, as you experience the quality and seemingly unlimited complexity of the physical parts it produces. You will find that this printer fits all your needs for building jewelry models.

Please check your Figure 4 Jewelry packaging and ensure that the following items are included with your printer shipment.

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|----------|---|--|----------|--|--|
| A |  | Print Platform (x2)
The 3D-printed part adheres to the print platform during building. | I |  | Resin Mixer
Used to mix the print material while in the resin tray. |
| B |  | Resin Tray
Contains the print material during part building. | J |  | Intake Filter (installed in printer)
Keeps dust out of the printer, while feeding air to the cooling fan. |
| C |  | Resin Tray Garage
Used to cover a resin tray that contains print material, so as to protect it from UV light exposure. | K |  | Bubble Level
Used to level the printer on the optional pedestal |
| D |  | Catch Tray (installed in printer)
Prevents print-material spills from entering the lower build chamber. | L |  | Punch Tool
Used to remove the printed part from the print platform from underneath, and to clear the print-platform holes of partially cured print material. |
| E |  | Ethernet Cable
To connect the printer to the network. | M |  | Carbon Filter
Prevents print-material fumes from exiting the process chamber. |
| F |  | Power Cord (on top of accessories box)
To connect printer to power source. Power cord is country specific. | N |  | Part-Cleaning Brush
To aid in cleaning/rinsing the printed part. |
| G |  | Platform Scraper
Used to remove build parts from the print platform. | O |  | Platform-Cleaning Fixture
Used to hold the print platform in a tub of solvent during platform cleaning. |
| H |  | Nitrile Gloves - (100 pairs, Large)
Used to protect hands from uncured print material and cleaning solvents. | P |  | Wire Brush
Assists in removing stuck-on, partially cured print material from the print platform |

Thank you for choosing the Figure 4 Jewelry 3D printer from 3D Systems!